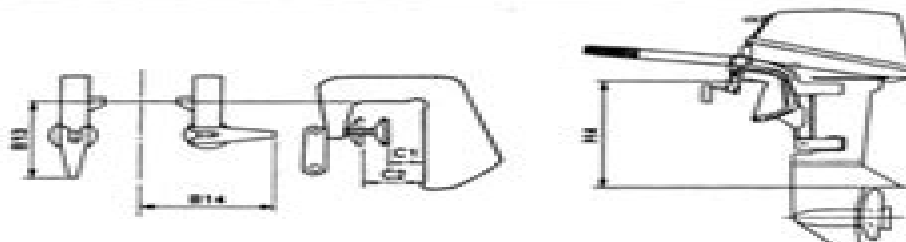




ELECTRICAL

Item		Unit	9.9	15
IGNITION SYSTEM:				
Ignition timing	(full retard)	degrees	A.T.D.C. 5±1	
	(full advanced)	degrees	B.T.D.C. 30±1	
Piston position	(full retard)	mm (in)	A.T.D.C. 0.12±0.04 (0.005±0.002)	
	(full advanced)	mm (in)	B.T.D.C. 4.22 +0.28 -0.27 (0.166 +0.011 -0.011)	
Pulser coil resistance		Ω(color)	352-528 (W/R-B)	
Charge coil resistance		Ω(color)	248-372 (Br-L)	
Ignition coil resistance				
	primary coil	Ω(color)	0.05-0.07 (B/W-B)	
	secondarily coil	kΩ(color)	1.68-2.52 (B/W-High tension cord)	
Spark plug gap		mm (in)	0.9-1.0 (0.035-0.039)	
Charging current	(minimum)	A. at r/min	1.9-4.9/3000	
	(maximum)	A. at r/min	4.7-7.7/5500	
STARTING SYSTEM:			MH	EMH (EH), EMHR, EMR (ER)
Fuse		V-A	—	12-20
Neutral switch	on	mm (in)	—	18.5-19.5 (0.73-0.77)
	off	mm (in)	—	19.5-20.5 (0.77-0.81)
STARTER MOTOR:			MH	EMH (EH), EMHR, EMR (ER)
Type			—	Bendix
Output		kW	—	0.4
Brush length		mm (in)	—	7.5 (0.30)
Wear limit		mm (in)	—	4.5 (0.18)
Commutator diameter		mm (in)	—	20.0 (0.79)
Limit		mm (in)	—	19.4 (0.76)
Clutch type			—	Over running
Rating		Sec.	—	30
CHARGING SYSTEM:				
Lighting coil resistance		Ω(color)	0.16-0.24 (G-G)	
Lighting voltage (minimum)		V at r/min	11.5/3000	
Lighting voltage (maximum)		V at r/min	14-17.5/5500	



DIMENSION

Symbol		Unit	9.9	15
H4	:S	mm (in)	440 (17.3)	
	:L	mm (in)	567 (22.3)	
	:SUL	mm (in)	709 (27.9)	
B13		mm (in)	134 (5.3)	
B14		mm (in)	133.5 (5.3)	
C1		mm (in)	31 (1.2)	
C2		mm (in)	64 (2.5)	

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Mark Steyvers



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