



TIGHTENING TORQUES SPECIFIED TORQUES

Part to be tightened		Thread size	Tightening torques		
			Nm	m·kgf	ft·lb
POWER UNIT					
Fuel pump		M5	3	0.3	2.2
Intake silencer		M6	3	0.3	2.2
Carburetor drain plug		—	5	0.5	3.6
Pilot jet plug		—	3	0.3	2.2
Oil pump		M6	7	0.7	5.1
Flywheel magnet assembly (oil injection and 225DET)		M20	190	19	137
Flywheel magnet assembly (pre-mix except for 225DET)		M20	165	16.5	120
Negative battery lead		M8	7	0.7	5.1
Positive battery lead		M6	4	0.4	2.9
Power unit mount		M8	21	2.1	15
Ignition coil		M6	8	0.8	5.8
Emergency switch		—	4	0.4	2.9
Starter motor lead		M6	9	0.9	6.5
Relay assembly lead		M6	4	0.4	2.9
Starter motor		M8	30	3.0	22
Intake manifold	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Reed valve		M5	3	0.3	2.2
Reed valve stopper		M3	1	0.1	0.7
Spark plug		M14	25	2.5	18
Thermostat cover	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Cylinder head cover	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Cylinder head	1st	M8	15	1.5	11
	2nd		30	3.0	22
Engine cooling water temperature sensor		—	18	1.8	13
Cooling water pressure control valve cover	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Exhaust port outer cover	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Crankcase	1st	M8	10	1.0	7.2
	2nd		18	1.8	13
	1st	M10	20	2.0	14
	2nd		40	4.0	29

Yamaha 200 Outboard Service Manual

VM Jensen



Yamaha 200 Outboard Service Manual:

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