

ENGINE TIGHTENING TORQUES

Carter Allen screw, transmission torque, clutch torque, ignition torque	M 6	12 Nm
Oil drain screw cap	M14x1.5	20 Nm
Oil load screw cap	M14x1.5	20 Nm
Valve adjustment grub screws	M 5	8 Nm
Valve adjustment locknuts	M 5	8 Nm
Laminated body Allen screw	M6	12 Nm
Cylinder-head tightening flange screw	M 8	27 Nm
Base-cylinder tightening flange nuts	M 10	35 Nm
Water pump cover Allen screw	M 6	12 Nm
Water pump rotor	M 6	Loctite 243 + 15 Nm
Clutch hub nut	M18x1.5	Loctite 243 + 80 Nm
Clutch springs Allen screw	M 6	10 Nm
Ignition stator Allen screw	M 6	Loctite 243 + 10 Nm
Limit switch plate fixing countersunk screw	M 6	10 Nm
Allen screw for gear blocker	M 6	Loctite 243 + 10 Nm
Ignition pedal screw	M 6	Loctite 243 + 25 Nm
Gearbox lever Allen screw	M 6	Loctite 243 + 10 Nm
Generic screws/nuts	M 5	8 Nm
Generic screws/nuts	M 6	10 Nm
Generic screws/nuts	M 8	25 Nm

Yamaha 25hp Torque Settings

Scott C. Dulebohn

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Yamaha 25hp Torque Settings:

Popular Mechanics ,1995-08 *Popular Mechanics* ,1995-08 **Popular Mechanics** ,1995-08 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics** ,1995-08 **Popular Mechanics** ,1995 *Cycle World* ,1995 *Popular Science* ,1977-07 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Atlantic Fisherman** ,1984-12 *Chilton's New Repair and Tune-up Guide for the Yamaha* Chilton Book Company. Automotive Book Department,Chilton Book Company. Automotive Book Dept,1972 **Yamaha Outboard Shop Manual** Kalton C. Lahue,1986 **Yamaha 50 Service Manual** Yamaha Motor Co,1960

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