

***** All fields shaded in light blue must be filled in for each conduit to be bent !! *****

Conduit #1	Conduit #2	Conduit #3	Conduit #4	Conduit #5
1.875	2.375	2.375	3.875	2.375
70	73	76	78	80
34	38	41	44	48
20	24.125	28.5	33.625	38.75

What is the outside diameter of the conduit? (i.e. 2 inch is 2.375")

What is the distance to the back of the 90?

What is the height of the stub up?

How many inches in between each conduit?

What is the first radius to center of the conduit?
(at least 8 x diameter of pipe)

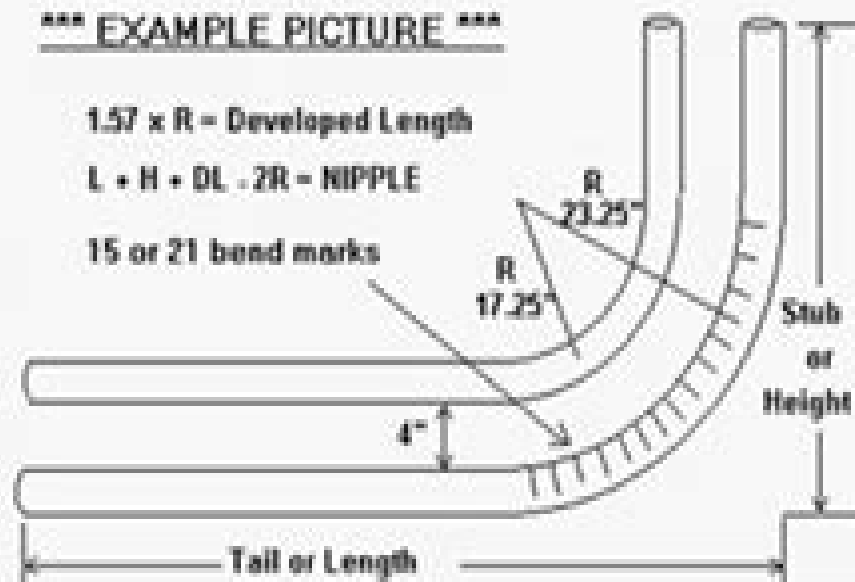
	Outside	Total				Distance	Distance		
	Diameter	Conduit	Radius	15 Marks	21 Marks	to center	to back	Stub up	Developed
Cond.		Length		Spaced	Spaced	mark	of 90	height	Length
#1	1.875	95.4	20	2.09033	1.49524	64.7625	70	34	31.4
#2	2.375	100.626	24.125	2.52508	1.80363	66.6256	73	38	37.87625
#3	2.375	104.745	28.5	2.963	2.13071	68.685	76	41	44.745
#4	3.875	107.541	33.625	3.51942	2.51387	68.8331	78	44	52.79125
#5	2.375	111.338	38.75	4.05583	2.89702	70.4813	80	48	60.8375

*** EXAMPLE PICTURE ***

$1.57 \times R = \text{Developed Length}$

$L + H + DL - 2R = \text{NIPPLE}$

15 or 21 bend marks



Standard Pipe Bending Radius Guide

Anthony Pingnam



Standard Pipe Bending Radius Guide:

Piping and Pipeline Calculations Manual Philip Ellenberger, 2014-01-22 Piping and Pipeline Calculations Manual Second Edition provides engineers and designers with a quick reference guide to calculations codes and standards applicable to piping systems The book considers in one handy reference the multitude of pipes flanges supports gaskets bolts valves strainers flexibles and expansion joints that make up these often complex systems It uses hundreds of calculations and examples based on the author's 40 years of experiences as both an engineer and instructor Each example demonstrates how the code and standard has been correctly and incorrectly applied Aside from advising on the intent of codes and standards the book provides advice on compliance Readers will come away with a clear understanding of how piping systems fail and what the code requires the designer manufacturer fabricator supplier erector examiner inspector and owner to do to prevent such failures The book enhances participants understanding and application of the spirit of the code or standard and form a plan for compliance The book covers American Water Works Association standards where they are applicable Updates to major codes and standards such as ASME B31.1 and B31.2 New methods for calculating stress intensification factor SIF and seismic activities Risk based analysis based on API 579 and B31.4 Covers the Pipeline Safety Act and the creation of PhMSA

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