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a. Temporarily install the intermediate pulley bolt.



Fig. 12. Intermediate Pulley Bolt Installation (Temporary)

NOTE

*If not used, remove bolt.

b. Rotate the engine to align the timing marks on the crankshaft timing gear and intermediate pulley.

NOTE

After timing marks do not align, rotate the crankshaft clockwise again and repeat the timing work.

c. Remove the crankshaft pulley bolt.



Fig. 13. Crankshaft Pulley Bolt Removal (Temporary)

1. Remove the crankshaft pulley bolt and nut.

2. Remove the crankshaft pulley.

NOTE: The crankshaft pulley is located on the crankshaft. Remove the crankshaft pulley and timing gear.

a. Remove the No. 1 and No. 2 pistons from the crankshaft timing.

b. Remove the crankshaft pulley.

c. Remove the crankshaft pulley and the crankshaft timing gear. Remove the crankshaft pulley and timing gear.



Fig. 14. Crankshaft Pulley Bolt Removal (Temporary)

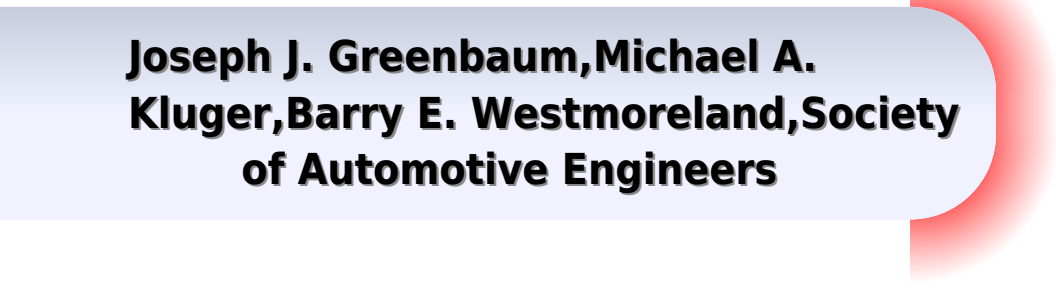
d. Remove the No. 1 and No. 2 pistons from the crankshaft timing.

Remove the No. 1 and No. 2 pistons.

NOTE: Make sure that the crankshaft pulley is correctly aligned when installing the timing gear.

Toyota Kluger Manual Transmission

**Joseph J. Greenbaum, Michael A.
Kluger, Barry E. Westmoreland, Society
of Automotive Engineers**



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