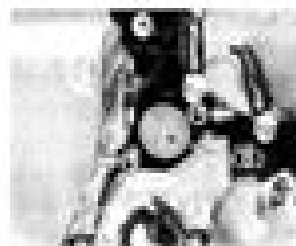


- Install the clutch push rod, spacers and dowel pins.

NOTE:

Apply grease to the clutch push rod, when installing it.

 **10000-25030 SUZUKI SUPER GREASE "A"**



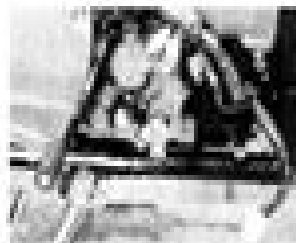
- Install the clutch release cylinder as shown.



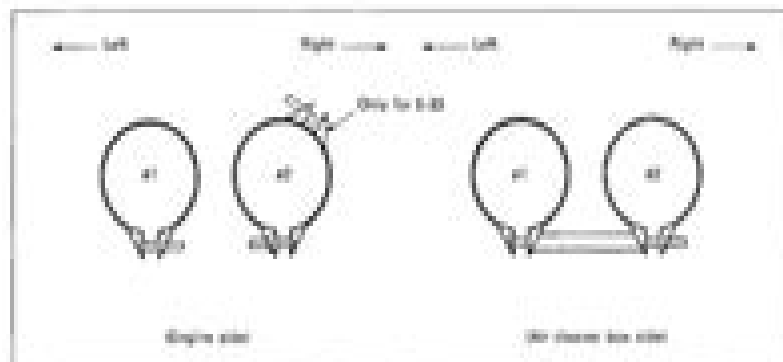
- Properly install the gearshift lever onto the gearshift shaft as shown.

Standard

Gearshift lever height: 82 mm (3.23 in)



- Install the carburetor and air cleaner box.
- Position the carburetor clamps as shown in the following illustration.

**NOTE:**

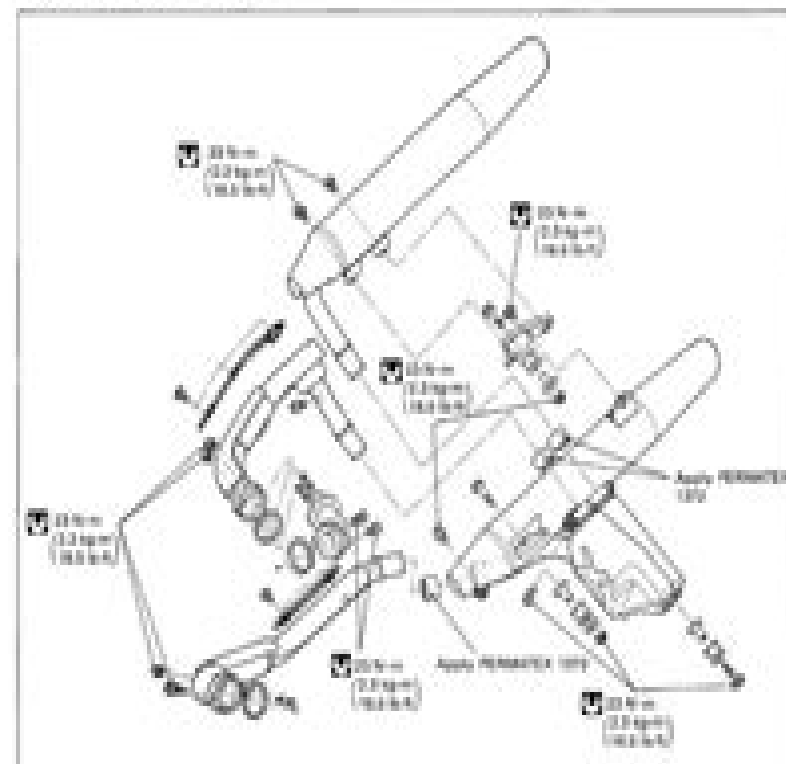
Refer to pages 8-12 to -18 for the cable and hose routing.

- Apply gas sealer to the inside and outside of the exhaust pipe connector.

EXHAUST GAS SEALER: PERMATEX 1312



- Tighten the exhaust pipe bolts and muffler mounting bolts to the specified torque.



- Adjust the following items.

	Page
• Engine oil	2-6 and -7
• Throttle valve synchronization	3-27 to -28
• Idling adjustment	3-8
• Throttle cable play	3-10
• Automatic decompression cables	2-8 and -9
• Clutch air bleeding	2-11

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Causey Enterprises, LLC

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Causey Enterprises, LLC text.

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