

Aluminium Single Door Installation Guide

Before You Start

Read this guide all the way through before starting.

Check the size of the opening against the doors outer frame to ensure a good fit.

Ensure you have all components available - cills, end caps, gaskets, packers etc

It is vital to ensure that the door is fitted level, plumb and square and that it is too and hooked correctly. Failure to do this will mean the doors will not open or close correctly and the locking mechanisms might not work.

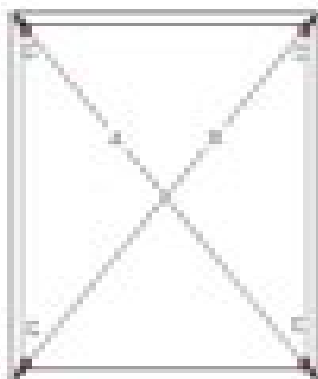
1

Screw fix and seal the cill and caps in position. Set the cill in the required position. Make sure that the cill is absolutely level.

2

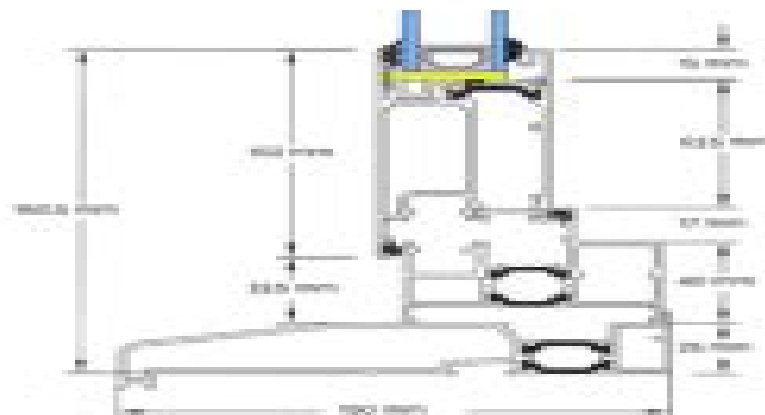
The door can now be positioned on the cill and in the opening.

Use packers in the corners to hold the door in place and to ensure it remains level, plumb and square. To check the outer frame is square measure the diagonals. There should be no more than 1 - 2mm difference between A and B



3

Fix through the thermal break at the bottom into the cill (do not screw through the drain holes).



Standard Threshold on Cill

4

The first fixing must always occur within 150mm of each corner and at no more than 600mm centres. Do not over tighten fixings. Packers should be used around the fixings to prevent distortion of the frame. Foam can be used but it is not an alternative to screw fixing and care should be taken not to come into contact with the painted finish.

Fix the outer frame into brickwork up both sides.

Fix the head of the outer frame into brickwork or steel above.

Double check the diagonals to make sure they are still equal.

Check that the doors are working correctly and operating smoothly.

Tberg 60mvp Installation Guide

Michael Hoelscher



Tberg 60mxp Installation Guide:

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<http://www.frostbox.com/data/virtual-library/Documents/What%20Is%20The%20Recipe%20For%20Cornbread.pdf>

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