

THROTTLE BODY (for Sedan) > REMOVAL

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL.
2. DRAIN ENGINE COOLANT.
3. REMOVE CYLINDER HEAD COVER NO. 2.
4. REMOVE AIR CLEANER CAP SUB-ASSEMBLY WITH AIR CLEANER HOSE NO. 1.
5. DISCONNECT WATER BY PULSE HOSE.
6. DISCONNECT WATER BY PULSE HOSE NO. 2.
7. REMOVE THROTTLE WITH MOTOR BODY ASSEMBLY.

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1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL.

2. DRAIN ENGINE COOLANT

NOTES

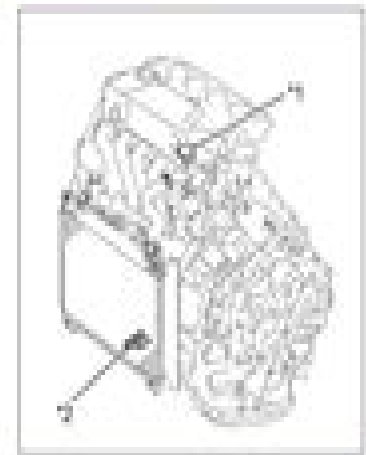
To avoid the danger of being burned, do not remove the water filter cap sub-assembly while the engine and radiator assembly are still hot. Thermal expansion will cause hot coolant and steam to blow out from the radiator assembly.

- a. Loosen the radiator drain cock plug.

Tool in Illustration

*1	Water Filter Cap Sub-assembly
*2	Radiator Drain Cock Plug

- b. Remove the water filter cap sub-assembly, then drain coolant.



3. REMOVE CYLINDER HEAD COVER NO. 2

- a. Remove the 4 bolts and cylinder head cover No. 2.



4. REMOVE AIR CLEANER CAP (SUB-ASSEMBLY) WITH AIR CLEANER HOSE NO. 1

- a. Disconnect fuel vapor feed hose No. 1 and fuel vapor feed hose No. 2 from the vacuum switching valve assembly.
- b. Disconnect the vacuum switching valve assembly connector and wire harness clamp.



Toyota Yaris 2015 Work Shop Manual

Clifford Lane



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