# The MUNCASTER steam-engine models

By Edgar T. Westbury

4-Horizontal Stationary Engines

Continued from 21 March 1957, pages 420 to 422

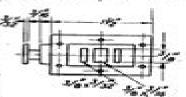
N DESCRIBING the function of the slide-valve and the effects of lap and lead [Fig. 17, March 12], no particular mention was made of exhaust timing. It would be a mistake to regard this as insignificant, but it is generally satisfactory to allow it to keep in phase with the steam admission, as it must inevitably do so in a simple slide-valve, and it is usual to make the inside edges, in other words the width of the valve cavity, such that they just, and only just, span the inside edges of the cylinder ports at mid travel (righthand diagram).

Thus the slightest movement either way opens one or other of the cylinder ports to exhaust. Occasionally, however, engines are timed to give either positive or negative exhaust lap, by narrowing or widening the valve cavity; the latter is the more common and its object is usually to

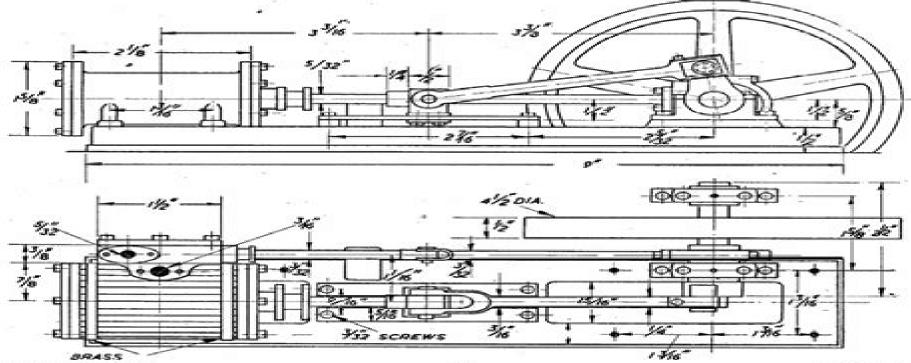
avoid excessive " cushioning " or compression, or to eliminate risk of back pressure in the exhaust system.

The conventional stationary or socalled "mill" engine forms an excellent exercise in steam-engine construction, and is deservedly popular. Several examples of these engines were

Right, Fig. 20: A gross section of Si steam-chest and a portface, showing the port dimensions Below, Fig., 19: A horizontal mill engine, I in. bore x I in. stroke, with bar crosshead slides







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**D** Kirk

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