

General

Manufacturer	TOYOTA		
Model/Year	3L	8/1988 -	
L/CID)	2,779cc DIESEL	No. of Cylinders	4
Bore & Stroke	96.0mm X 96.0mm		
Firing Order	1 - 3 - 4 - 2		
Compression Ratio	22.3 : 1	Idle Speed	700 rpm
Comp. Pressure @ RPM	3.2 MPa @ 250 rpm	2.0 MPa min.	<490 kPa diff.
Oil Pressure	29 kPa min at idle	Oil Capacity & Grade	6.5 ltr dry CC-CD
Injection Timing	Dial indicator and plunger stroke.		

Block

Bore Diameter Standard	96.000 - 96.030 mm
Maximum Overbore	1.00 mm
Liner Flange Height & Fit	N/A Repair sleeves are available.
Crankshaft Housing Bore	66.000 - 66.020 mm
Camshaft Housing Bore	No. 1: 38.015 - 38.027 mm Nos. 2 - 5: 31.015 - 31.027 mm
Block Deck Height	0.20 mm warp limit

Pistons & Rings

Piston to Bore Clearance	0.05 - 0.07 mm @ 56.27 - 56.33 mm from crown.
Piston Protrusion	0.68 - 0.97 mm (Graded head gaskets - refer notes.)
Gudgeon Pin Diameter	29.000 - 29.012 mm
Gudgeon Pin Clearance	0.004 - 0.012 mm Limit: 0.05 mm
Ring Equipment	Top: 2.0 mm (1/8"), 2nd: 2.0 mm; Oil: 4.0 mm.
Piston Ring End Gap	Top: 0.35 - 0.65 mm; 2nd: 0.30 - 0.60 mm; Oil: 0.20 - 0.50 mm.

Timing Belt

Timing Belt	1.500 mm
Timing Belt Width	25.00 mm
Timing Belt Pitch	12.50 mm
Timing Belt Tension	1.500 mm
Timing Belt Lubrication	1.500 mm
Timing Belt Replacement	1.500 mm
Timing Belt Inspection	1.500 mm

Valves

Valve Stem Diameter	1.500 mm
Valve Stem Width	25.00 mm
Valve Stem Pitch	12.50 mm
Valve Stem Tension	1.500 mm
Valve Stem Lubrication	1.500 mm
Valve Stem Replacement	1.500 mm
Valve Stem Inspection	1.500 mm

Toyota 3l Engine Specifications

Eric Brunsell



Toyota 3l Engine Specifications:

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Table of Contents Toyota 3l Engine Specifications

1. Understanding the eBook Toyota 3l Engine Specifications
 - The Rise of Digital Reading Toyota 3l Engine Specifications
 - Advantages of eBooks Over Traditional Books
2. Identifying Toyota 3l Engine Specifications
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota 3l Engine Specifications
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota 3l Engine Specifications
 - Personalized Recommendations
 - Toyota 3l Engine Specifications User Reviews and Ratings
 - Toyota 3l Engine Specifications and Bestseller Lists
5. Accessing Toyota 3l Engine Specifications Free and Paid eBooks

- Toyota 3l Engine Specifications Public Domain eBooks
- Toyota 3l Engine Specifications eBook Subscription Services
- Toyota 3l Engine Specifications Budget-Friendly Options
- 6. Navigating Toyota 3l Engine Specifications eBook Formats
 - ePub, PDF, MOBI, and More
 - Toyota 3l Engine Specifications Compatibility with Devices
 - Toyota 3l Engine Specifications Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 3l Engine Specifications
 - Highlighting and Note-Taking Toyota 3l Engine Specifications
 - Interactive Elements Toyota 3l Engine Specifications
- 8. Staying Engaged with Toyota 3l Engine Specifications
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 3l Engine Specifications
- 9. Balancing eBooks and Physical Books Toyota 3l Engine Specifications
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 3l Engine Specifications
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Toyota 3l Engine Specifications
 - Setting Reading Goals Toyota 3l Engine Specifications
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Toyota 3l Engine Specifications
 - Fact-Checking eBook Content of Toyota 3l Engine Specifications
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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