

## INSTALLATION OF CYLINDER HEAD

(See page EM-32)

### 1. INSTALL CYLINDER HEAD

- Place the cylinder head with a new cylinder head gasket on the cylinder block.
- Install the short head bolts on the intake side and the long bolts on the exhaust side.

**NOTE:** Apply a light coating of engine oil on the bolt threads and under the bolt head before installing.

- Using SST, tighten the head bolts gradually in three passes in the sequence shown. Torque the bolts on the final pass.

SST 09205-16010

Torque: 600 kg-cm (43 ft-lb, 59 N-m)



# Toyota 4age Engine Torque Settings

**Terrell Heick**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

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