

FOREWORD

This repair manual has been prepared to provide essential information on body panel repair methods (including cutting and welding operations, but excluding painting) for the TOYOTA A/L/CN.

Applicable models: GLECE series

This manual consists of body repair methods, exploded diagrams and illustrations of the body components and other information relating to body panel replacement such as handling precautions, etc. However, it should be noted that the front end-ery of the TOYOTA model is bolted on and requires no welding.

When repairing, don't cut and join areas that are not shown in this manual. Only work on the specified contents to maintain body strength.

Body construction will sometimes differ depending on specifications and country of destination. Therefore, please keep in mind that the information contained herein is based on vehicles for general destinations.

For the repair procedures and specifications other than collision-damaged body components of the TOYOTA A/L/CN refer to the repair manuals.

If you require the above manuals, please contact your TOYOTA Dealer.

All information contained in this manual is the most up-to-date at the time of publication. However, specifications and procedures are subject to change without prior notice.

TOYOTA MOTOR CORPORATION

VIEWS OF THIS TEXT

Scope of the repair work explanation

- This text explains the welding panel replacement instructions from the vehicle's white body condition. We have abbreviated the explanations of the removal and reinstallation of the equipment parts up to the white body condition and of the installation, inspection, adjustment and final inspection of equipment parts after replacing the weld panel.

Section categories

- Each section has been divided as shown below.

Section title	Contents	Example
Welding method	Explanation of generalities, repair items, if weld panel replacement instructions.	Welding items Items of weld panel replacement instructions
Weld metal, replacement	Instructions for making the weld panels from the white body condition, from other related parts have been removed, and individual repair parts.	From the member replacement Weld panel replacement
Weld dimensions	Body depth measurements.	Dimension diagrams
Weld equipment	Tools and type of weld equipment, etc. together with weld panel replacement.	Welding tool Body repair

Abbreviation of contents in this text

- The following essential procedures have been abbreviated. When actually working, conduct the work properly.
 - Jack and lift operations.
 - Clean and wash removed parts, if necessary.
 - Visual inspection.

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Toyota Jidōsha Kabushiki Kaisha

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