

# SHOP MANUAL

## ALLIS-CHALMERS

Models B-C-CA-G tractor serial stamped on top of transmission.

Models RC-WC-WF tractor serial stamped rear face of rear axle housing.

Models WD-WD45 tractor serial stamped rear face of transmission.

Model WD45 Diesel tractor serial number is located at left brake cover or on left rear side of transmission housing.

B-C-CA-RC engine serial stamped on top of left rear engine flange.

G engine serial stamped on side of left rear engine flange.

WC-WD-WD45-WD45 Diesel-WF engine stamped on left side of cylinder block.

| Tractor Model | BUILT IN THESE VERSIONS |              | Tricycle Type  |            | Axle Type |  |
|---------------|-------------------------|--------------|----------------|------------|-----------|--|
|               | Single Wheel            | Double Wheel | Non-Adjustable | Adjustable |           |  |
| B             | No                      | No           | Yes            | Yes        |           |  |
| C             | Yes                     | Yes          | No             | Yes        |           |  |
| CA            | Yes                     | Yes          | No             | Yes        |           |  |
| G             | No                      | No           | No             | Yes        |           |  |
| RC            | Yes                     | Yes          | Yes            | Yes        |           |  |
| WC            | Yes                     | Yes          | No             | Yes        |           |  |
| WD            | Yes                     | Yes          | No             | Yes        |           |  |
| WD45          | Yes                     | No           | Yes            | No         |           |  |
| WF            | No                      | Yes          | No             | Yes        |           |  |
| WD45D         | Yes                     | Yes          | No             | Yes        |           |  |

### I N D E X (By Starting Paragraph)

| MODELS                  | B-C | CA  | G    | RC   | WC,WF | WD, WD45 | WD45 Diesel |
|-------------------------|-----|-----|------|------|-------|----------|-------------|
| BELT PULLEY             | 311 | 311 | 308  | 315  | 310   | 310      | 310         |
| BRAKES                  |     |     |      |      |       |          |             |
| Adjustment              | 300 | 301 | 304  | 305  | 305   | 306      | 306         |
| Drums R. & L.           | 300 | 303 | 304B | 277  | 277   | 282      | 282         |
| Reline                  | 300 | 302 | 304A | 305A | 305A  | 306A     | 306A        |
| CARBURETOR (Not LP-Gas) | 110 | 110 | 110  | 110  | 110   | 110      |             |
| LP-Gas                  |     |     |      |      |       | 111      |             |
| CLUTCH                  |     |     |      |      |       |          |             |
| Engine clutch           | 160 | 160 | 164  | 166  | 166   | 174      | 174         |
| Engine clutch shaft     |     |     | 215  |      |       |          |             |
| Fixed drive clutch      |     | 284 |      |      |       |          |             |
| Transmission clutch     |     |     |      |      |       | 179      | 179         |
| COOLING SYSTEM          |     |     |      |      |       |          |             |
| Fan                     | 133 | 133 | 133  | 133  | 134   | 134      |             |
| Pump                    | 133 | 133 | 133  | 133  | 135   | 135      | 158         |
| Radiator                | 130 | 130 | 131  | 130  | 130   | 130      | 156         |
| DIESEL FUEL SYSTEM      |     |     |      |      |       |          |             |
| Energy Cells            |     |     |      |      |       |          | 154         |
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| Preheater               |     |     |      |      |       |          | 155         |
| Quick Checks            |     |     |      |      |       |          | 147         |
| DIFFERENTIAL            |     |     |      |      |       |          |             |
| Adjustment              | 240 | 240 | 242  | 245  | 247   | 250      | 250         |
| RAE and overhaul        | 241 | 241 | 243  | 246  | 249   | 251      | 251         |
| ELECTRICAL              | 139 | 139 | 139  | 139  | 139   | 139      | 159         |

# Wd45 Allis Chalmers Repair Manual

**Jianjun Gao**



## **Wd45 Allis Chalmers Repair Manual:**

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