2 General Description

2.1 Air Heater HL 24/32 B/D

The heater basically consists of an electric motor (2) serving as driving unit for the hot air and combustion air fans, a housing accommodating the combustion chamber, the glow plug and the flame detector, as well as the heat exchanger.

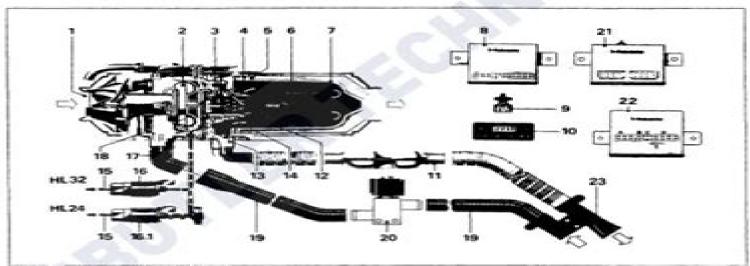
At the top of the housing the glow plug and the flame detector are installed - easily accessible for service purposes. The combustion air adjusting screw can also be accessed from above. The temperature limiter is mounted to the heat exchanger.

The ensire unit is enclosed by two housing halves split lengthwise - and two end covers ("blue" for inlet. "reid" for outlett).

A metering pump, an electronic control unit SG 1561 or SG 1561 GT and a heater control are required to operate the heater.

The combustion air fan supplies the required air quantity - adjustable by means of the combustion air adjusting screw - which is introduced into the combustion chamber through ports. The fuel/air "mixture" which is formed by the fuel vaporizing at the burner matting is ignited by the activated, pulse-controlled glow plug (applies only to electronic control unit SG 1561 GT). The heater unit is started up at full load. Combustion takes place in the combustion chamber fitted inside the heat exchanger.

The heating air fan takes in "cold" air which then flows around the heat exchanger where the air is heated. and the hot air is then discharged at the outlet.



Air Heater HL 24 B/D or HL 32 B/D

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- Combustion air fan with motor 120
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- 46 Frantis defector
- Temperature irroter
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- . Electronic control unit 1561
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- 9.90 Exhaust gas pliencer
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