

# Mahr

## CALIBRATION CERTIFICATE

Issue Date: 1/18/2022

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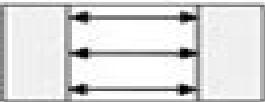
PO #: 1783094  
Shop Order #: 218824  
Model: MASTER RING (6107 S) DIN  
Customer S/N:  
Part S/N:  
Tracking #: 358137  
Calibration Date: 9/30/2022

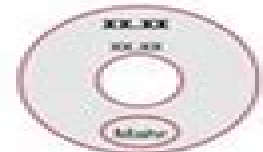
Amended/Corrected Certificate

### Master Ring (6107 S) DIN - CERTIFICATION OF SIZE

Nominal Size: 32.0135mm /Tolerance=:  $\pm 3.5\mu\text{m}$       Cylindricity Tolerance:  $0.40\mu\text{m}$       Material: Steel

Using standards whose calibration is traceable to the International System of Units (SI) through the National Institute of Standards and Technology, and in accordance with Mahr Inc. Procedures, we hereby certify that this Master Ring has been measured per VDI 2618 and DIN 2250-1 and that the measurements were found to be:

| A<br>B<br>C                      |  | Diameter Dev.<br>from Nom. |               | Roundness     |
|----------------------------------|-----------------------------------------------------------------------------------|----------------------------|---------------|---------------|
|                                  |                                                                                   | Position                   | $\mu\text{m}$ | $\mu\text{m}$ |
|                                  |                                                                                   | A                          | 2.67          | 0.07          |
|                                  |                                                                                   | B                          | 2.49          | 0.09          |
|                                  |                                                                                   | C                          | 2.49          | 0.10          |
| Roughness Rz = $0.31\mu\text{m}$ |                                                                                   |                            |               |               |
| Cylindricity = $0.35\mu\text{m}$ |                                                                                   |                            |               |               |



Notes: Amended to correct nominal size, was 31.0135mm

Accredited to ISO/IEC 17025 (certificate No. 200605-0 ) and in compliance with ANSI/NCSL Z540-1, ISO/IEC 17025:2017 section 7.5.6 and Guide 98-4 section 8.2, Our calibration laboratories use the Simple Acceptance rule (Shared Risk) when making statements of conformity.

This uncertainty represented below is an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor (k) of 2.

136B-3 Millionth Comparator  
U (k=2) is estimated to be  $0.18\mu\text{m}$

828CiM or ULM300  
U (k=2) is estimated to be  $0.20\mu\text{m}$

PLM1000-E  
U (k=2) is estimated to be  $0.21\mu\text{m}$

Roughness (Rz) =  $0.06\mu\text{m}$

Roundness=  $.03\mu\text{m}$

Cylindricity =  $0.06\mu\text{m}$

Condition Received:

New  
Instrument(s) Used

Adjustments:

None

Results:

Within Tolerance  
Standard(s) Used

|             |                  |           |
|-------------|------------------|-----------|
| 136B-3      | Date Calibrated: | 6/4/2022  |
| S/N: QC7828 | Calibration Due: | 6/4/2023  |
| MFU100      | Date Calibrated: | 3/18/2022 |
| S/N 105216  | Calibration Due: | 3/18/2023 |
| PGK120      | Date Calibrated: | 5/26/2022 |
| S/N 105807  | Calibration Due: | 2/26/2023 |

|             |                  |           |
|-------------|------------------|-----------|
| GAGE BLOCKS | Date Calibrated: | 11/4/2021 |
| S/N: 318400 | Calibration Due: | 11/4/2022 |

NIST Test Number: 685-O-34363-21  
Dated: 5/6/2021

Lab Conditions: Temperature:  $68^{\circ} \pm 1^{\circ}\text{F}/20^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$   
Humidity:  $45\% \pm 10\%$

Procedure Used: CP-155

Measurements taken by: Randy Taylor



Anthony Clang  
Quality Manager - Technical / ISO

Mahr Inc., 1118 Early Street - Providence, RI 02902 - Phone: 401/794-2100 - Fax: 401/794-3249

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# Standard Calibration Procedure Manual For Machine Shop

**SA Dillow**



## **Standard Calibration Procedure Manual For Machine Shop:**

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**Inventory of Automatic Data Processing Equipment in the United States Government** ,1964      **NBS Special Publication** ,1971      **Inventory of Automatic Data Processing Equipment in the Federal Government** ,1965      **A Manual for the Chemical Analysis of Metals** ,      Publications of the National Institute of Standards and Technology ... Catalog National Institute of Standards and Technology (U.S.),National Institute of Standards and Technology (U.S.). Information Resources and Services Division,1994      **Scientific and Technical Aerospace Reports** ,1982 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database

## Whispering the Secrets of Language: An Emotional Quest through **Standard Calibration Procedure Manual For Machine Shop**

In a digitally-driven earth where monitors reign supreme and quick interaction drowns out the subtleties of language, the profound techniques and emotional nuances concealed within words frequently move unheard. However, located within the pages of **Standard Calibration Procedure Manual For Machine Shop** a captivating literary treasure pulsating with organic emotions, lies an exceptional journey waiting to be undertaken. Penned by an experienced wordsmith, that wonderful opus attracts viewers on an introspective journey, delicately unraveling the veiled truths and profound influence resonating within ab muscles fabric of each word. Within the mental depths with this poignant review, we shall embark upon a genuine exploration of the book is core styles, dissect its interesting writing model, and fail to the strong resonance it evokes strong within the recesses of readers hearts.

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