

Operating Instructions

1. Motor Control

The control station located just below tray at centre of cabinet base governs the operation of the motor. See FIGURE 3.

With 'Reverse' lever in central (vertical) position - press 'Start' button pulling in starter.

Move the lever to 'Forward' and the motor turns the spindle in the normal direction for turning, drilling, boring, etc.

Move the lever to central (vertical) position and the motor is shut off.

Move the lever to 'Reverse' and the spindle direction is reversed.

Press 'Stop' button and starter disconnects power to lathe.

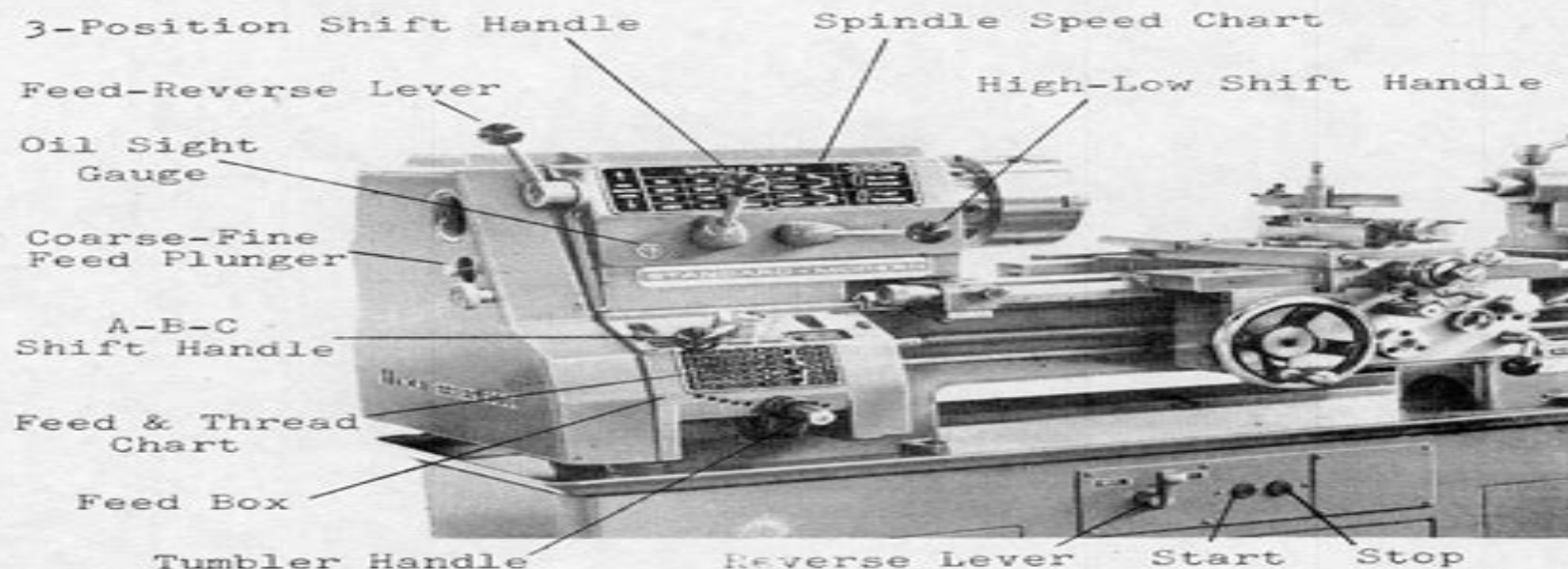


FIGURE 3

2. Spindle Speed Control Handles.

At the left front of the headstock, Fig 3 is the three position shift handle.

Immediately above, on the front of the headstock, is the Direct Reading Spindle Speed Chart.

The desired spindle speed is obtained by :

- (1) Placing the three position shift handle in one of the three positions;
- (2) Moving the high-low shift handle to either the high or low range;
- (3) Running the input V-belt over either the slow or the fast pulley. (Always run belt off headstock pulley first as it is made with shallow grooves for this purpose).

The resultant spindle speed may be noted directly from the chart.

For free hand rotation of the spindle, move the High-Low shift handle to its neutral position.

Do not operate the shift handles while the spindle is revolving.

Standard Modern Lathe Operators Manual

Victor Wilfred Pagé



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Standard Modern Lathe Operators Manual Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Standard Modern Lathe Operators Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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