

## Sanitary Standard Operating Procedure

<b>TITLE</b> Cleaning Sarco's	
<b>PLANT:</b>	<b>PROCEDURE NO:</b> Bldg 95.007.01
<b>REPLACES:</b>	
<b>SIGNATURE:</b> <i>Kirk Patrick</i>	<b>EFFECTIVE DATE:</b>
<b>AREA:</b>	Moulding Room Bldg. 95-1
<b>EQUIPMENT:</b>	Sarco's
<b>PRODUCT:</b>	
<b>SAFETY:</b>	Hair net, hearing protection, gloves, eye protection
<b>TOOLS AND EQUIPMENT:</b>	White spatula, white wipers, Cocoa Butter, Ladder, Screening Tank
<b>PROCEDURE:</b> There are 5 Sarco's in this area to be cleaned	<p>Line 1 has 3 Sarco's:</p> <ul style="list-style-type: none"> <li>• Feeds A1 Aasted</li> <li>• Feeds A2 Aasted</li> <li>• Feeds B1 Aasted</li> </ul> <p>Line 2 has 2 Sarco's</p> <ul style="list-style-type: none"> <li>• Feeds Line 2</li> <li>• Feeds Chunky Aasted</li> </ul>
1. Call Mechanic and start the preliminary work	<p>1. While waiting for mechanic do the following:</p> <ul style="list-style-type: none"> <li>• Shut feed pump off to Sarco               <ul style="list-style-type: none"> <li>• On maintenance screen on computer, push membrane key that says <b>"OFF"</b></li> <li>• Close hand valve on pump. This has a proximity switch that will automatically shut off pump.</li> </ul> </li> </ul> <p>Ensure that a Sarco screen tank is placed under the Sarco to be cleaned.</p> <p>Open drain valve. There is a drain switch across from the Sarco with <b>"Auto/Dump"</b>. Hold the <b>"Dump"</b> switch in the <b>"Dump"</b> position. <b><i>This has to be held.</i></b> Once released the switch automatically goes to the "Auto" mode and the drain valve closes.</p> <p>Once the stream from the Sarco has slowed at a trickle, release the <b>"Dump"</b> switch.</p>

# Standard Operating Procedure Manual Template

**James R. Sawers, Margaret M. R.  
Eastman**



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