

Specified tightening torque

Specified tightening torques are provided for specific nuts, bolts, and screws. When tightening these fasteners, follow the tightening torque specifications indicated throughout the manual to meet the design aims of the outboard motor.

Power unit

Part to be tightened		Screw size	Tightening torques		
			N·m	kgf·m	ft·lb
Spark plug		—	28	2.8	20.7
Power unit mounting bolts	1st	M10	42	4.2	31.0
	2nd		42	4.2	31.0
Cylinder head bolt	1st	M11	39	3.9	28.8
	2nd		180°		
	1st	M8	14	1.4	10.3
	2nd		28	2.8	20.7
Oil pump cover screw		M6	4	0.4	3.0
Oil cooler bolt	1st	M6	6	0.6	4.4
	2nd		12	1.2	8.9
Bracket bolt		M6	12	1.2	8.9
Oil filter union bolt		UNF	49	4.9	36.1
Oil pressure sensor		—	13	1.3	9.6

Star Bolt Service Manual

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Table of Contents Star Bolt Service Manual

1. Understanding the eBook Star Bolt Service Manual
 - The Rise of Digital Reading Star Bolt Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Star Bolt Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Star Bolt Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Star Bolt Service Manual
 - Personalized Recommendations
 - Star Bolt Service Manual User Reviews and Ratings
 - Star Bolt Service Manual and Bestseller Lists
5. Accessing Star Bolt Service Manual Free and Paid eBooks
 - Star Bolt Service Manual Public Domain eBooks
 - Star Bolt Service Manual eBook Subscription Services
 - Star Bolt Service Manual Budget-Friendly Options
6. Navigating Star Bolt Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Star Bolt Service Manual Compatibility with Devices
- Star Bolt Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Star Bolt Service Manual
 - Highlighting and Note-Taking Star Bolt Service Manual
 - Interactive Elements Star Bolt Service Manual
- 8. Staying Engaged with Star Bolt Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Star Bolt Service Manual
- 9. Balancing eBooks and Physical Books Star Bolt Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Star Bolt Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Star Bolt Service Manual
 - Setting Reading Goals Star Bolt Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Star Bolt Service Manual
 - Fact-Checking eBook Content of Star Bolt Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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