

installation of snap ring (19), then install roller bearing (30) on end of intermediate shaft (29) until it bottoms on shoulder. If an oven is available, heat intermediate gear (21) to about 120 degrees F., insert gear through bottom of housing, then install shaft through gear and bump bearing (30) into housing until snap ring can be installed. Bump shaft both ways to seat bearings against snap rings and check to see that gear rotates freely.

Install bearing (37) on rear end of driven shaft (38), insert driven gear (34) into housing, then install driven shaft through driven gear until bearing meets gear. Support rear end of driven shaft (38), drive front bearing (33) on front of shaft, then install thin spacer (if used) and snap ring (31). Bump shaft both ways to seat bearings and check to see that gear and shaft rotate freely. Use new gasket (36) and install rear cover (35).

Use sealant on outside diameter of oil seal (10), then with lip of seal toward inside drive seal into housing until it is flush with housing. Place coupling (18) on splines of driven shaft with shoulder of coupling toward rear. Use grease to hold trunnion pins (15) in fork (14) and insert fork into housing so that trunnion pins are in groove of coupling. Align retaining pin holes of selector shaft (11) and fork, insert selector shaft through oil seal and fork and install retaining pin (12). If cup plug (13) is being renewed, coat outer diameter with sealant prior to installation.

Coat outside diameter of oil seal (5) with sealant and with lip toward inside, press oil seal into front cover (6). Lubricate lip of seal, place front cover over flange (4), then press bearing (8) on flange. Place spacer (9) on output shaft (16) and press shaft into flange (4). Install "O" ring (3) and retaining plate (2) on front of output shaft, tighten cap screws (1) to 80 ft.-lbs. torque and secure cap screws with lock wire.

Place needle bearing (17) in front bore of driven shaft (38), then using a new gasket (7), install output shaft and front cover assembly into housing. Bump front cover in until retaining cap screws can be started, then tighten cap screws evenly to seat front cover to housing. Turn flange and operate engaging mechanism during installation to insure that assembly operates correctly.

Clean base plate (41) making sure the magnetic plug (42) is clean, then using a new gasket (40), install base plate to housing. Reinstall transfer gearbox assembly to tractor as outlined in paragraph 27.

DRIVE SHAFT

Model 1210

29. The four-wheel drive axle drive shaft shown in Fig. 12 is a conventional

type and repair of the universals is accomplished by installation of repair kits indicated by item (2). Repair will be obvious after an examination of the unit. Drive shaft is installed with slip joint toward the transfer gearbox.

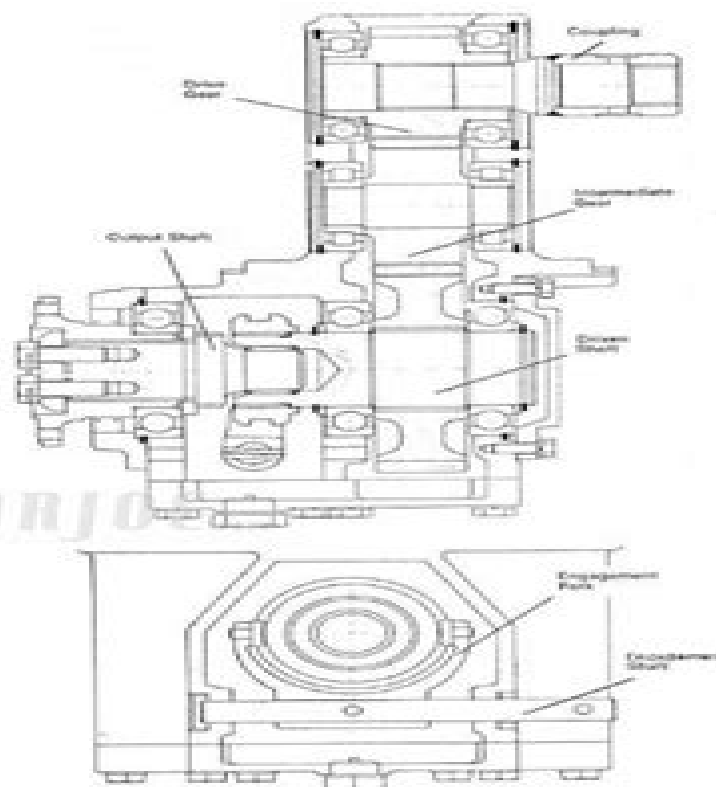


Fig. 16—Cross-sectional view of transfer gearbox. Also see Fig. 15.

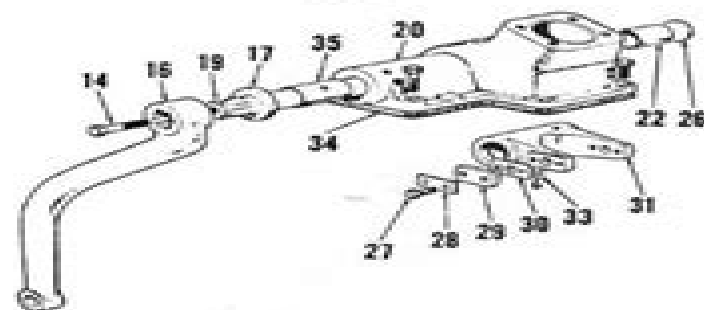


Fig. 17—Exploded view of Model 885 and 885M steering gear housing, cross shaft and steering (drop) arm. Spline (30) are provided to adjust ball nut peg (29) preload against ball nut.

- 14. Cap screw
- 15. Steering arm
- 16. Spacer
- 17. Cross shaft
- 18. Housing
- 19. Housing (bottom)
- 20. Expansion plug
- 21. Cap screws
- 22. Lock plate
- 23. Ball nut peg
- 24. Spline
- 25. Roller arm
- 26. Cotter pin
- 27. Gasket
- 28. Bushing (top)

Wiring Diagram For David Brown 1

L Darling-Hammond



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