

#### 4-11. FUEL INJECTION SYSTEM (See Figures 4-1, 4-2 and 4-3).

a. Use the following basic procedure to disassemble the fuel injection system on the IO-520 Series.

Disconnect:

1. Fuel discharge tubes and nozzles.
  - (a) Tubes at fuel manifold valve.
  - (b) Tube at nozzles.
  - (c) Clips at tube bracket.
  - (d) Nozzles at engine.

#### NOTE

*Remove fuel injection connection fittings from fuel injection components only if necessary for replacement.*

2. Fuel Hoses.
  - (a) Fuel pump to metering unit.
    - (1) Fuel hose to metering unit.
    - (2) Fuel pump return.
  - (b) Metering unit to fuel manifold valve.
3. Throttle body and metering unit from engine.
  - (a) Remove clamps etc. from intake manifold.
  - (b) Remove miscellaneous attaching parts.
4. Metering unit from throttle body.
  - (a) Remove linkage.
  - (b) Remove miscellaneous attaching parts and shroud.
  - (c) Disassembly throttle body.
    - (1) Levers.
    - (2) Butterfly.
5. Fuel pump from engine.
  - (a) Shroud.
  - (b) Attaching parts.
  - (c) Coupling, gear and gasket.
6. Fuel manifold valve and bracket from engine.
  - (a) Attaching parts.
  - (b) Valve from bracket.

#### NOTE

*Further disassembly of fuel injection system components is not advised unless proper test equipment is available.*

*For further information see Teledyne Continental Fuel Injection System Manual, Form X-30091.*

#### 4-12. MAGNETO AND ACCESSORY DRIVES (See Figure 4-5).

- a. Remove two sets of attaching parts (1, 2, 3) and six sets of attaching parts (4, 5, 6) and remove adapter assembly (7) and related parts as a unit.
- b. Remove gear assembly (18), magneto drive coupling bushings (21) and retainer (22).
- c. Remove attaching parts (8, 9, 10) and lift cover (11) and gasket (12). Remove oil seal (14) from adapter (17).

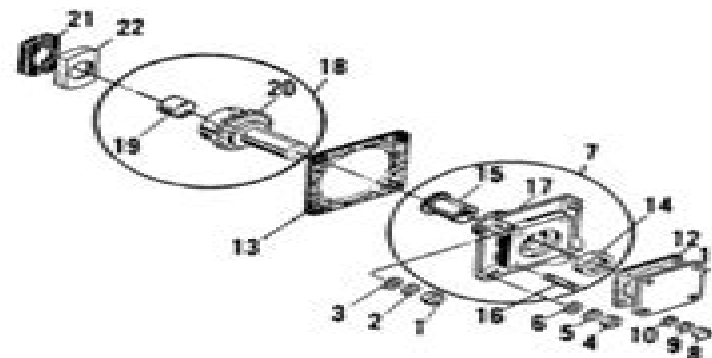


FIGURE 4-5. MAGNETO & ACCESSORY DRIVES.

1. Nut, Plain, Hex
2. Washer, Lock
3. Washer, Plain
4. Nut, Plain, Hex
5. Washer, Lock
6. Washer, Plain
7. Adapter Assembly
8. Nut, Plain, Hex
9. Washer, Lock
10. Washer, Plain
11. Cover, Accy. Drive
12. Gasket
13. Gasket
14. Seal, Oil
15. Bushing, Adapter
16. Stud
17. Adapter
18. Gear Assembly
19. Sleeve
20. Gear, Drive
21. Bushing
22. Retainer

# Tcm Io520 Maintenance Manual

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## **Table of Contents Tcm Io520 Maintenance Manual**

1. Understanding the eBook Tcm Io520 Maintenance Manual
  - The Rise of Digital Reading Tcm Io520 Maintenance Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Tcm Io520 Maintenance Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Tcm Io520 Maintenance Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Tcm Io520 Maintenance Manual
  - Personalized Recommendations
  - Tcm Io520 Maintenance Manual User Reviews and Ratings
  - Tcm Io520 Maintenance Manual and Bestseller Lists
5. Accessing Tcm Io520 Maintenance Manual Free and Paid eBooks
  - Tcm Io520 Maintenance Manual Public Domain eBooks

- Tcm Io520 Maintenance Manual eBook Subscription Services
- Tcm Io520 Maintenance Manual Budget-Friendly Options
- 6. Navigating Tcm Io520 Maintenance Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Tcm Io520 Maintenance Manual Compatibility with Devices
  - Tcm Io520 Maintenance Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Tcm Io520 Maintenance Manual
  - Highlighting and Note-Taking Tcm Io520 Maintenance Manual
  - Interactive Elements Tcm Io520 Maintenance Manual
- 8. Staying Engaged with Tcm Io520 Maintenance Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Tcm Io520 Maintenance Manual
- 9. Balancing eBooks and Physical Books Tcm Io520 Maintenance Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Tcm Io520 Maintenance Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Tcm Io520 Maintenance Manual
  - Setting Reading Goals Tcm Io520 Maintenance Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Tcm Io520 Maintenance Manual
  - Fact-Checking eBook Content of Tcm Io520 Maintenance Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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