



# Material Handling & Storage

## A. Scope

This section defines the minimum requirements for material handling and storage on all Port of Seattle construction projects.

## B. Purpose

To reduce or eliminate the potential of injury to Contractor employees and visitors performing work on Port of Seattle construction projects.

## C. Reference:

WAC 296-155 Part F [Storage, use, and disposal] and Part F-1 [Rigging requirements for material handling].

## D. General material storage safety

1. Make sure that all materials stored in tiers are stacked, racked, blocked, interlocked, or otherwise secured to prevent sliding, falling, or collapse.
2. Post conspicuously the maximum safe load limits of floors within buildings and structures, in pounds per square foot, in all storage areas, except for floor or slab on grade. Do not exceed the maximum safe loads.
3. Keep aisles and passageways clear to provide for the free and safe movement of material handling equipment or employees. Keep these areas in good repair.
4. Do not store materials on scaffolds or runways in excess of supplies needed for immediate operations.
5. Use ramps, blocking, or grading when a difference in road or working levels exists to ensure the safe movement of vehicles between the two levels.
6. Do not place materials stored inside buildings under construction within 6 feet of any hoistway or inside floor openings, or within 10 feet of an exterior wall that does not extend above the top of the material stored.
7. Segregate non-compatible materials in storage.
8. Stack bagged materials by stepping back the layers and cross-keying the bags at least every ten bags high.
9. Do not stack bricks more than 7 feet high. When a loose brick stack reaches a height of 4 feet, taper it back 2 inches for every foot of height above the 4-foot level.
  - a. Never stack bricks, for storage purposes, on scaffolds or runways.
  - b. Always stack blocks; do not throw in a loose pile.
10. When stacking masonry blocks higher than 6 feet, taper back the stack one-half block per tier above the 6-foot level.
  - a. When stacking inside a building, distribute the piles to prevent overloading the floor.
  - b. Do not drop or throw blocks from an elevation or deliver blocks through chutes.
11. Do not stack lumber more than 20 feet high; if handling lumber Manually, do not stack more than 16 feet high.
  - a. Remove all nails from used lumber before stacking.
  - b. Stack lumber on level and solidly supported sills, and such that the stack is stable and self-supporting.

# Tech Manual Writer

**S. J. Reisman**



## Tech Manual Writer:

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
































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