

service bulletin

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Technical Portions Are
FAA Approved

10 August 1989

TO: Distributors, Dealers, Aircraft Engine Overhaul Facilities, Owners and Operators of Teledyne Continental Motors Aircraft Engines

SUBJECT: **EXHAUST GAS TEMPERATURE (E.G.T.) RECOMMENDATIONS FOR STANDARD ENGINES**

The proper use of E.G.T. for assisting the operator with fuel management and as a diagnostic tool is considered by Teledyne Continental Motors as acceptable and often times desirable. The following is prepared as an instructional aid, (when specific airframe manufacturers instructions are not available) to assure that when such equipment is installed, it is properly used.

- A. Take-off and climb power settings are normally performed at full rich mixture to enhance cylinder cooling compensating for limited available cooling air flow. The exception to this rule is in those cases where fuel systems are not adequately compensated for altitude. Some leaning is then permissible but only to avoid engine roughness or power loss while still keeping the fuel flow within rich limits.
- B. For cruise power settings, leaning is recommended to obtain optimum aircraft range at powers of approximately 75% or less. **Best Power** can be defined as that mixture setting that results in maximum indicated air speed, and which produces E.G.T. values from 100 to 150 degrees F. rich of peak at a given M.P. and R.P.M. Additional gains can be realized with fuel management below best power from the standpoint of fuel economy and extended aircraft range. This is the leaning area of most interest to the manufacturer and operator.

Exhaust Temperature Sensing Equipment

Various types of equipment are available today and differ somewhat in their characteristics. The most significant difference appears to be whether they are sensing temperature in the exhaust system at one location (single point) or at several locations (multiple point). **When specific installation instructions are not available from the airframe manufacturer, install E.G.T. systems in conformance with the following recommendations:**

- A. **Single Point E.G.T.** This unit is primarily useful for fuel management only and the location of the sensor in the exhaust system is of importance relative to recommended operational values of E.G.T.

In general, the probe should be located in the exhaust of the leanest cylinder and approximately three inches from the cylinder exhaust flange.

(continued)

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D Siedentop

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'D Siedentop' text.

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