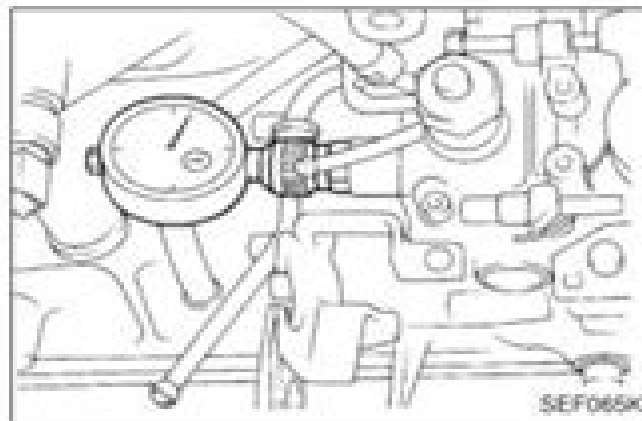


# INJECTION PUMP

## Installation and Adjustment (Cont'd)

### PLUNGER LIFT ADJUSTMENT



1. Loosen injection pump mounting nuts and mounting bracket bolt.
2. Remove plug bolt from distributor head and install dial gauge.
3. Plunger lift measurement and adjustment
  - (1) Turn crankshaft counterclockwise 20 to 25 degrees from No. 1 piston at TDC.
  - (2) Find dial gauge's needle rest position at step (1) set position, then set the gauge to zero.
  - (3) Turn crankshaft clockwise until No. 1 piston is set at TDC.
  - (4) Read dial gauge indication.
4. Tighten injection pump securely.

**0.626±0.02 mm (0.0246±0.0008 in)**

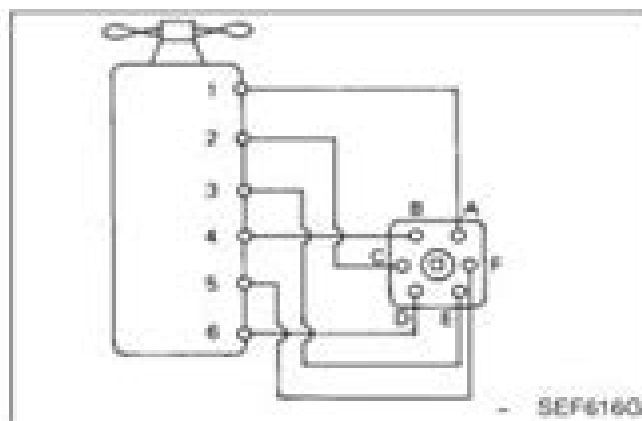
- (5) If it is not within the above range, turn pump body until it comes within standard range.
  - a. If indication is smaller than the specified value, turn pump body counterclockwise.
  - b. If indication is larger than the specified value, turn pump body clockwise.

**Injection pump fixing bolt:**

: 20 - 25 N·m (2.0 - 2.5 kg-m, 14 - 18 ft-lb)

**Injection pump to mounting bracket:**

: 30 - 41 N·m (3.1 - 4.2 kg-m, 22 - 30 ft-lb)



5. Disconnect dial gauge and reinstall plug bolt with new washer.
 

: 14 - 20 N·m (1.4 - 2.0 kg-m, 10 - 14 ft-lb)
6. Connect injection tubes.

**Flare nut:**

: 20 - 25 N·m (2.0 - 2.5 kg-m, 14 - 18 ft-lb)

7. Bleed air from fuel system.  
Refer to EC-396.

# Td42 Injector Line Diagram

**Michael Hoelscher**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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