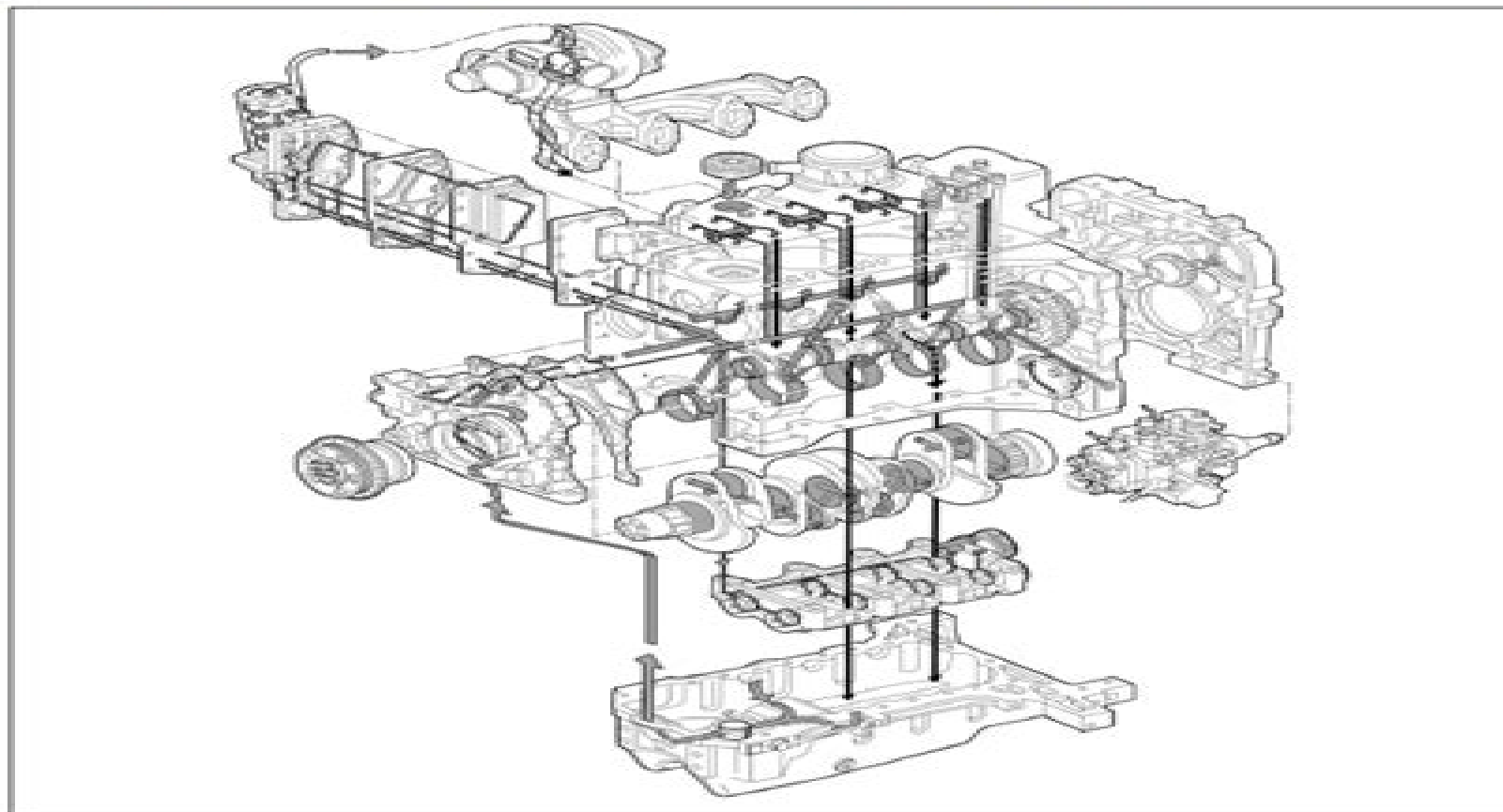


Lubrication diagram for engines model. TD5.95, TD5.105 and TD5.115



ANIL 12750005304 2

-  Oil path under pressure
-  Oil return path under gravity

Forced-circulation lubrication is accomplished by the following components:

- Oil pump, housed at the front of the crankcase, driven by the grooved bushing keyed onto the shank of the crankshaft
- Water/oil cooler, housed in the crankcase
- Oil pressure control valve incorporated in the cooler assembly
- By pass valve to cut-off clogged oil filter, incorporated in the cooler assembly
- Cartridge oil filter

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