

C.4.

To Dismantle Vertical Type (see Fig. 4)

1. Remove long bolt 12 which screws into boss filter base.
2. Tap head assembly 3 free from barrel 2, withdraw element 21 and remove "C" spring 20 from boss.
3. Remove top pressure plate 19, felt washer 18, plain washer 17, and element locating spring 16.

7. Tap base assembly off barrel 2.
8. From base assembly remove "C" spring 22. Detach pressure plate 23 and felt washer 24 from boss and rubber jointing 25 from its groove.
9. Wash all parts in paraffin and rebuild base assembly.



FIG. 4

4. Unscrew and remove safety valve plug 30, spring 27, and valve 26. Remove plug washer 29, and rubber sealing washer 28 from recess in plug boss.
5. Withdraw pressure relief valve assembly with washer 5 and seal 4 after unscrewing the larger hexagon on body 6.
6. Dismantle pressure relief valve assembly by unscrewing locknut 11 and plug 9 and withdrawing spring 8 and ball 7.

Re-Assembly of vertical type

Before re-assembly, carefully scrape all paint and dirt from machined faces and bosses, wash all parts in paraffin and blow out with compressed air. Re-new any defective part, paying particular attention to rubber and felt sealing washers.

1. Insert ball 7 in pressure relief valve body 6 and locate spring 8 with its

Tea 20 Engine Service Manual

Ensheng Dong



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