#### Application ....

#### Electric Heat Tracing Control and Monitoring Controls 18 Circuits With up to 18 RTD Inputs

The TC 1818a is a multicircuit microprocessor-based tem-perature control and monitoring module developed specifically for heat tracing. The unit provides control and monitoring capabilities via digital information display for a maximum of 18 heat tracing circuits. The module can be configured for either process sensing control (with an RTD for each circuit) or ambient sensing control (with a user's choice of one or two RTD inputs). As a modular unit, the FC 1818a is typically located within an enclosure suitable for the application. For maximum versatility, multiple modules can be in-stalled in a common enclosure, individual six-point sensor modules handle input to and output from the TC 1818a via ribbon cable connectors. Up to three input and three output modules can be con-nected to each TC 1818a.



#### Ratings/Specifications . . .

#### Product Features . . .

#### Real time data for:

- Temperature
- Heater current.
- Ground leakage current.

#### Stored data for:

- · Highest temperature encountered
- Lowest temperature encountered.

#### Alarm information for:

- Low temperature.
- High temperature.
- . Low heater current
- High heater current
- · ruggi incanci cumi cin.
- Ground leakage current
- Damaged RTD sensor(s)



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# **Tc 1818a Troubleshooting Manual**

**M** Lipman

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