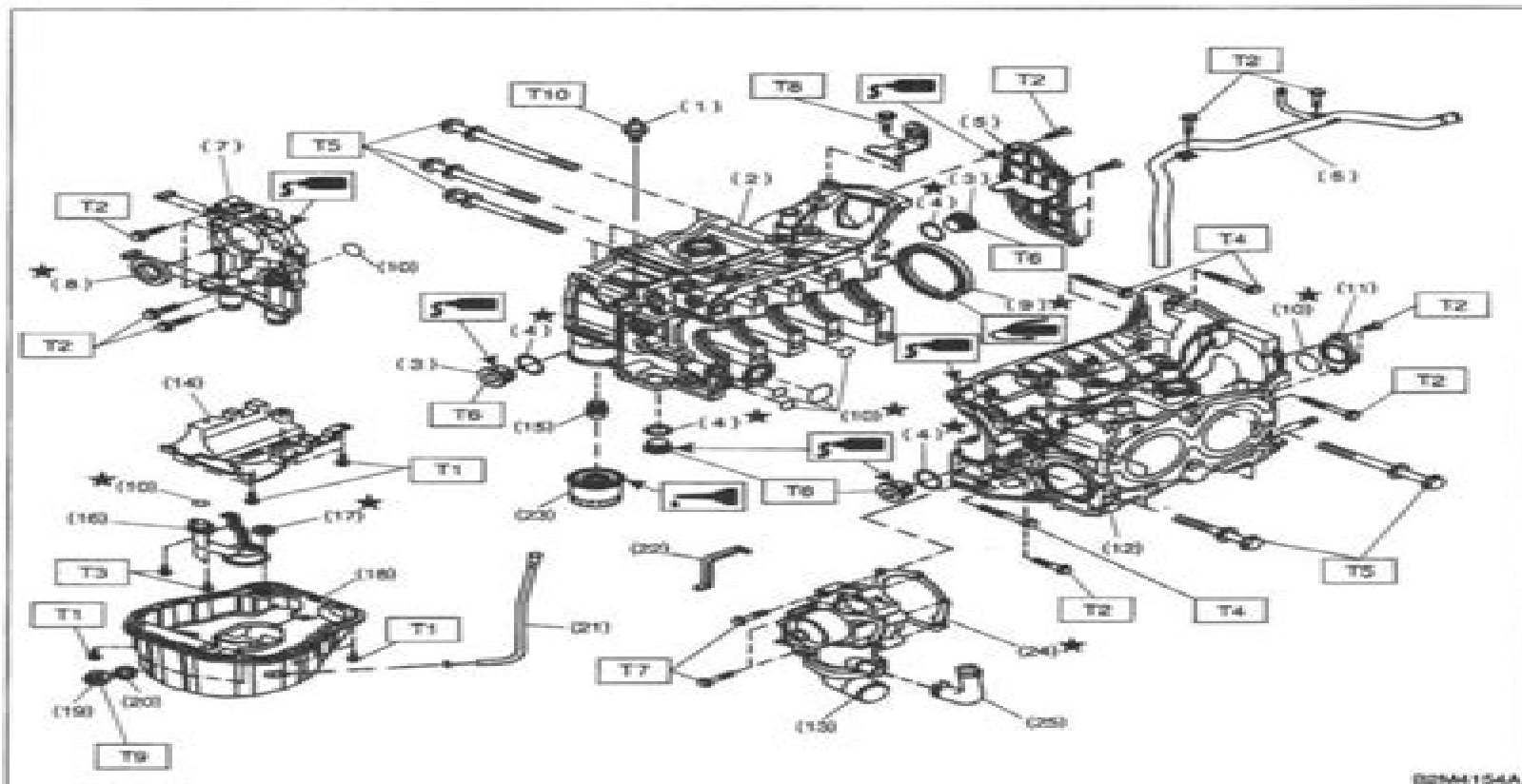


5. CYLINDER BLOCK



- | | |
|--------------------------|----------------------------|
| (1) Oil pressure switch | (14) Baffle plate |
| (2) Cylinder block (RH) | (15) Oil filter connector |
| (3) Service hole plug | (16) Oil strainer |
| (4) Gasket | (17) Gasket |
| (5) Oil separator cover | (18) Oil pan |
| (6) Water by-pass pipe | (19) Drain plug |
| (7) Oil pump | (20) Metal gasket |
| (8) Front oil seal | (21) Oil level gauge guide |
| (9) Rear oil seal | (22) Water pump sealing |
| (10) O-ring | (23) Oil filter |
| (11) Service hole cover | (24) Gasket |
| (12) Cylinder block (LH) | (25) Water pump hose |
| (13) Water pump | |

- Tightening Torque: N-m (kgf-m, ft-lb)

- | | |
|------|---|
| T1: | 5 (0.5, 3.6) |
| T2: | 6.4 (0.65, 4.7) |
| T3: | 10 (1.2, 7) |
| T4: | 25 (2.5, 18.1) |
| T5: | 47 (4.2, 34.7) |
| T6: | 69 (7.2, 50.6) |
| T7: | First 12 (1.2, 8.7)
Second 12 (1.2, 8.7) |
| T8: | 16 (1.6, 11.6) |
| T9: | 44 (4.5, 33) |
| T10: | 25 (2.5, 18.1) |

Subaru Ej20 Engine Service Manual

Larry Holt, John Harold Haynes

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the authors' names.

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