

service bulletin

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TO: Distributors, Dealers, Aircraft Engine Overhaul Facilities, Owners and Operators of Teledyne Continental Motors Aircraft Engines

SUBJECT: **EXHAUST GAS TEMPERATURE (E.G.T.) RECOMMENDATIONS FOR STANDARD ENGINES**

The proper use of E.G.T. for assisting the operator with fuel management and as a diagnostic tool is considered by Teledyne Continental Motors as acceptable and often times desirable. The following is prepared as an instructional aid, (when specific airframe manufacturers instructions are not available) to assure that when such equipment is installed, it is properly used.

- A. Take-off and climb power settings are normally performed at full rich mixture to enhance cylinder cooling compensating for limited available cooling air flow. The exception to this rule is in those cases where fuel systems are not adequately compensated for altitude. Some leaning is then permissible but only to avoid engine roughness or power loss while still keeping the fuel flow within rich limits.
- B. For cruise power settings, leaning is recommended to obtain optimum aircraft range at powers of approximately 75% or less. **Best Power** can be defined as that mixture setting that results in maximum indicated air speed, and which produces E.G.T. values from 100 to 150 degrees F. rich of peak at a given M.P. and R.P.M. Additional gains can be realized with fuel management below best power from the standpoint of fuel economy and extended aircraft range. This is the leaning area of most interest to the manufacturer and operator.

Exhaust Temperature Sensing Equipment

Various types of equipment are available today and differ somewhat in their characteristics. The most significant difference appears to be whether they are sensing temperature in the exhaust system at one location (single point) or at several locations (multiple point). **When specific installation instructions are not available from the airframe manufacturer, install E.G.T. systems in conformance with the following recommendations:**

- A. **Single Point E.G.T.** This unit is primarily useful for fuel management only and the location of the sensor in the exhaust system is of importance relative to recommended operational values of E.G.T.

In general, the probe should be located in the exhaust of the leanest cylinder and approximately three inches from the cylinder exhaust flange.

(continued)

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Table of Contents Tcm Service Bulletin M84 15

1. Understanding the eBook Tcm Service Bulletin M84 15
 - The Rise of Digital Reading Tcm Service Bulletin M84 15
 - Advantages of eBooks Over Traditional Books
2. Identifying Tcm Service Bulletin M84 15
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tcm Service Bulletin M84 15
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tcm Service Bulletin M84 15
 - Personalized Recommendations
 - Tcm Service Bulletin M84 15 User Reviews and Ratings
 - Tcm Service Bulletin M84 15 and Bestseller Lists
5. Accessing Tcm Service Bulletin M84 15 Free and Paid eBooks
 - Tcm Service Bulletin M84 15 Public Domain eBooks
 - Tcm Service Bulletin M84 15 eBook Subscription Services

-
- Tcm Service Bulletin M84 15 Budget-Friendly Options
 - 6. Navigating Tcm Service Bulletin M84 15 eBook Formats
 - ePub, PDF, MOBI, and More
 - Tcm Service Bulletin M84 15 Compatibility with Devices
 - Tcm Service Bulletin M84 15 Enhanced eBook Features
 - 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tcm Service Bulletin M84 15
 - Highlighting and Note-Taking Tcm Service Bulletin M84 15
 - Interactive Elements Tcm Service Bulletin M84 15
 - 8. Staying Engaged with Tcm Service Bulletin M84 15
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tcm Service Bulletin M84 15
 - 9. Balancing eBooks and Physical Books Tcm Service Bulletin M84 15
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tcm Service Bulletin M84 15
 - 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 - 11. Cultivating a Reading Routine Tcm Service Bulletin M84 15
 - Setting Reading Goals Tcm Service Bulletin M84 15
 - Carving Out Dedicated Reading Time
 - 12. Sourcing Reliable Information of Tcm Service Bulletin M84 15
 - Fact-Checking eBook Content of Tcm Service Bulletin M84 15
 - Distinguishing Credible Sources
 - 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 - 14. Embracing eBook Trends

-
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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