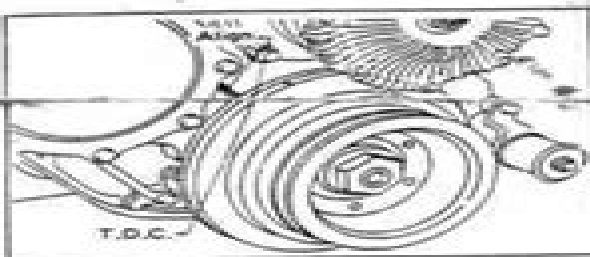
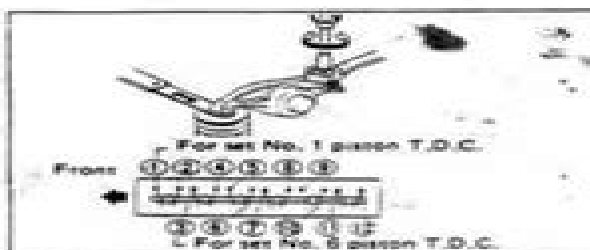


DIESEL ENGINE

TD42



Adjusting Intake and Exhaust Valve Clearance

Adjustment should be made while engine is warm but not running

1. Set No. 1 cylinder in top dead center on its compression stroke, and adjust valve clearance ①, ②, ④, ⑤, ⑧ and ⑨
2. Set No. 6 cylinder in top dead center on its compression stroke, and adjust valve clearance ③, ⑥, ⑦, ⑩, ⑪ and ⑫

Valve clearance:

Intake ①, ③, ⑤, ⑦, ⑨ and ⑪

0.35 mm (0.014 in)

Exhaust ②, ④, ⑥, ⑧, ⑩ and ⑫

0.35 mm (0.014 in)

Adjusting screw lock nuts

□: 15 - 20 N·m

(1.5 - 2.0 kg-m, 11 - 14 ft-lb)

Set Engine on TDC check
N°1 + N°6 EXHAUST/INTAKE VALVES

IF N°6 VALVES ARE LOOSE THEN
ADJUST 3, 6, 7, 10, 11, 12

IF N°1 VALVES ARE LOOSE THEN
ADJUST 1, 2, 4, 5, 8, 9.

To Adjust the second set
Combination. Turn Engine

1 complete turn 360° until

Timing Mark is Aligned. then
you will have the other set
of Valves Loose. Ready to Adj

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Table of Contents Td42 Patrol Engine Repair Workshop Manual

1. Understanding the eBook Td42 Patrol Engine Repair Workshop Manual
 - The Rise of Digital Reading Td42 Patrol Engine Repair Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Td42 Patrol Engine Repair Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Td42 Patrol Engine Repair Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Td42 Patrol Engine Repair Workshop Manual
 - Personalized Recommendations
 - Td42 Patrol Engine Repair Workshop Manual User Reviews and Ratings
 - Td42 Patrol Engine Repair Workshop Manual and Bestseller Lists
5. Accessing Td42 Patrol Engine Repair Workshop Manual Free and Paid eBooks
 - Td42 Patrol Engine Repair Workshop Manual Public Domain eBooks
 - Td42 Patrol Engine Repair Workshop Manual eBook Subscription Services
 - Td42 Patrol Engine Repair Workshop Manual Budget-Friendly Options

6. Navigating Td42 Patrol Engine Repair Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Td42 Patrol Engine Repair Workshop Manual Compatibility with Devices
 - Td42 Patrol Engine Repair Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Td42 Patrol Engine Repair Workshop Manual
 - Highlighting and Note-Taking Td42 Patrol Engine Repair Workshop Manual
 - Interactive Elements Td42 Patrol Engine Repair Workshop Manual
8. Staying Engaged with Td42 Patrol Engine Repair Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Td42 Patrol Engine Repair Workshop Manual
9. Balancing eBooks and Physical Books Td42 Patrol Engine Repair Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Td42 Patrol Engine Repair Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Td42 Patrol Engine Repair Workshop Manual
 - Setting Reading Goals Td42 Patrol Engine Repair Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Td42 Patrol Engine Repair Workshop Manual
 - Fact-Checking eBook Content of Td42 Patrol Engine Repair Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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