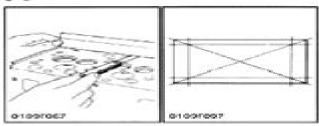
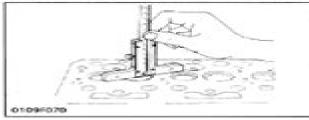
SERVICING

[1] CYLINDER HEAD







Cylinder Head Surface Flatness

- 1. Thoroughly clean the cylinder head surface.
- Place a straight-edge on the cylinder head's four sides and two diagonal as shown in the figure. Measure the clearance with a feeler gauge.
- If the measurement exceeds the allowable limit, correct it with a surface grinder.

M NOTE

Do not place the straight-edge on the combustion chamber.

EMPORTANT

· Be sure to check the valve recessing after correcting.

Platness	Allowable limit	0.05 mm (0.0020 in.)

Cylinder Head Flaw

- Prepare a red check (Code no: 07909-31371).
- Clean the surface of the cylinder head with detergent (1).
- Spray the cylinder head surface with the red permeative liquid (2).
- Wash away the red permeative liquid on the cylinder head surface with the detergent (1).
- Spray the cylinder head surface with white developer (3). If flawed, it can be identified as red marks.

Valve Recessing

- 1. Clean the cylinder head, the valve face and seat.
- 2. Insert the valve into guide.
- Measure the valve recessing with a death gauge.
- If the measurement exceeds the allowable limit, replace the valve.

If it still exceeds the allowable limit after replacing the valve, correct the valve seat face of the cylinder head with a valve seat cutter (Code No: 07909-33102) or valve seat grinder. Then, correct the cylinder head surface with a surface grinder, or replace the cylinder head.

Valve recessing	Factory specification	0.75 to 0.95 mm 0.0295 to 0.0374 in.
	Allowable limit	1.2 mm 0.017 in

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Table of Contents Tech Manual For Kubota Df750

- 1. Understanding the eBook Tech Manual For Kubota Df750
 - The Rise of Digital Reading Tech Manual For Kubota Df750
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Tech Manual For Kubota Df750
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tech Manual For Kubota Df750
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Tech Manual For Kubota Df750
 - Personalized Recommendations
 - Tech Manual For Kubota Df750 User Reviews and Ratings
 - Tech Manual For Kubota Df750 and Bestseller Lists
- 5. Accessing Tech Manual For Kubota Df750 Free and Paid eBooks
 - Tech Manual For Kubota Df750 Public Domain eBooks
 - Tech Manual For Kubota Df750 eBook Subscription Services
 - Tech Manual For Kubota Df750 Budget-Friendly Options
- 6. Navigating Tech Manual For Kubota Df750 eBook Formats

- o ePub, PDF, MOBI, and More
- Tech Manual For Kubota Df750 Compatibility with Devices
- Tech Manual For Kubota Df750 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tech Manual For Kubota Df750
 - Highlighting and Note-Taking Tech Manual For Kubota Df750
 - Interactive Elements Tech Manual For Kubota Df750
- 8. Staying Engaged with Tech Manual For Kubota Df750
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tech Manual For Kubota Df750
- 9. Balancing eBooks and Physical Books Tech Manual For Kubota Df750
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tech Manual For Kubota Df750
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Tech Manual For Kubota Df750
 - Setting Reading Goals Tech Manual For Kubota Df750
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Tech Manual For Kubota Df750
 - Fact-Checking eBook Content of Tech Manual For Kubota Df750
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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