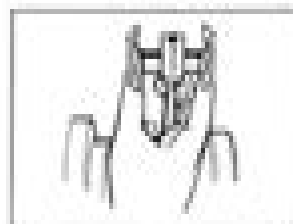
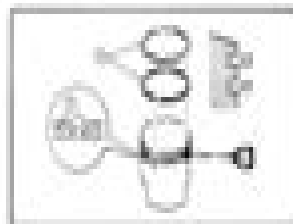


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POWER READ VALVE, CYLINDER HEAD, CYLINDER AND PISTON



- 4 Check
- Free play
 - There should be no resistance free play
 - Free play will check the connecting rod to wear/replace the pin and/or connecting rod as required



ASSEMBLY AND INSTALLATION

Notes

1. Install
- Free play

CAUTION

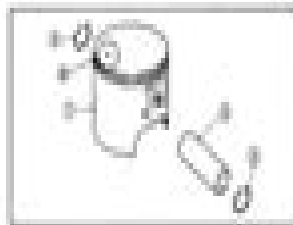
- Align each end gap with the locating pin.
- Free end and top end are same ring.
- Take care not to scratch the piston and damage the piston ring.



1. Install
- Free play

NOTE

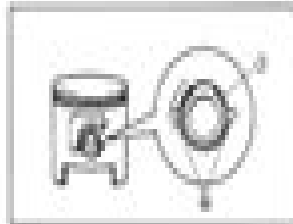
Apply the free play, adjust all ends, the bearing.



1. Install
- Free play
- Free play
- Free play

NOTE

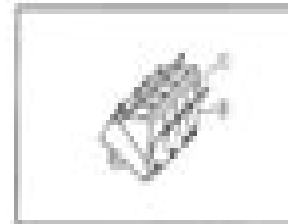
- Do not use the screw (1) with a piston without oil.
- Before installing piston pin clip, cover crankcase with a clean rag to prevent piston pin clip from falling into crankcase cavity.



CAUTION

- Do not allow the clip open ends to meet the piston pin end (1).
- Always use a new piston pin clip.

POWER READ VALVE, CYLINDER HEAD, CYLINDER AND PISTON



Read valve

1. Install
- Free play
- Free play

CAUTION

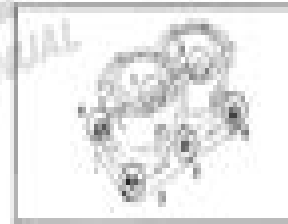
Coat the screws with blue LO/TITE (24).

Screw	1. 1/4" x 1/4" (1/4")
-------	-----------------------

NOTE

Cylinder head and cylinder

1. Apply
- Free play
- Free play



1. Install
- Free play
- Free play

NOTE

- Always use a new piston.
- After installing, check the smooth movement of the piston.
- Tighten the bolts in sequence and in two steps of torque.

CAUTION

Coat the bolt with LO/TITE (27).

Bolt	1. 1/4" x 1/4" (1/4")
2. 1/4" x 1/4" (1/4")	17.0 N·m
3. 1/4" x 1/4" (1/4")	20.0 N·m

Waverunner 650 Service Manual

Rachel Sandford



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