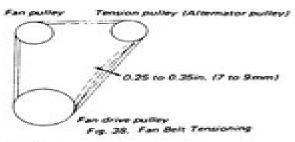
#### Attaching flywheel to crankshaft.

Clean the entire contact surface navitude, Coat the contact surface with engine oil, with all the oil off with gasoline and dry it throughly. Put the flywhed on and triviale the carscrews to 70 to 77 ft-fts (10 to 11 kg-mi). Bend the incking tabs back on the washers.

#### Tensioning of fan belt.

The fan belt tension is adjusted by moving the alternator bracket in or out. The belt is properly tensioned when the belt deflection midway between the alternator pulley and the crankshaft pulley is 0.25 to 0.35 in. (7 to 9 mm) with a force of 20 lbs applied. Proper belt tension is essential for good engine cooling and best life. See Fig. 38.



#### Starting Motor

The starting motor is of the reduction type drive.

The assembly is shown in Fig. 43.

- (1) Rust inhibitor and antifreeze should be used in accordance with the recommendations in the related manuals.
- (2) Be sure to remove all debris that may be plugging the firs.
- (3) Owek the rubber shock mount nuts periodically to be sure they are tight.

#### Cooling water pump.

To install the cooling fan pulley on the pump, accurely signises the nut (4) to 50.6 to 57.9 ft-lbs. (7 to 8 kgf m) torque.

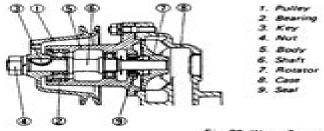


Fig. 39. Histor Pump

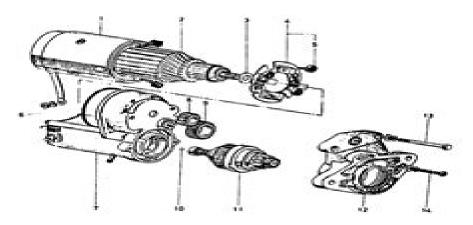


Fig. 43. Starter Assembly

- J. Yoke
- 2. Amountaine
- 3. Packing
- 4. Brush holder
- S. Brush spring
- 6. Packing
- 7. Magnetic switch
- S. Gear ?
- 9. Gear 2
- PO. But
- 11. Over running clusch
- 12. Drive and frame
- 13. Through bolt
- 14. Sermer

# **Universal 5444 Diesel Manual**

## **AN Whitehead**

**Universal 5444 Diesel Manual:** 

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