



3" - 6" Vertical Wet Well Chopper Pumps

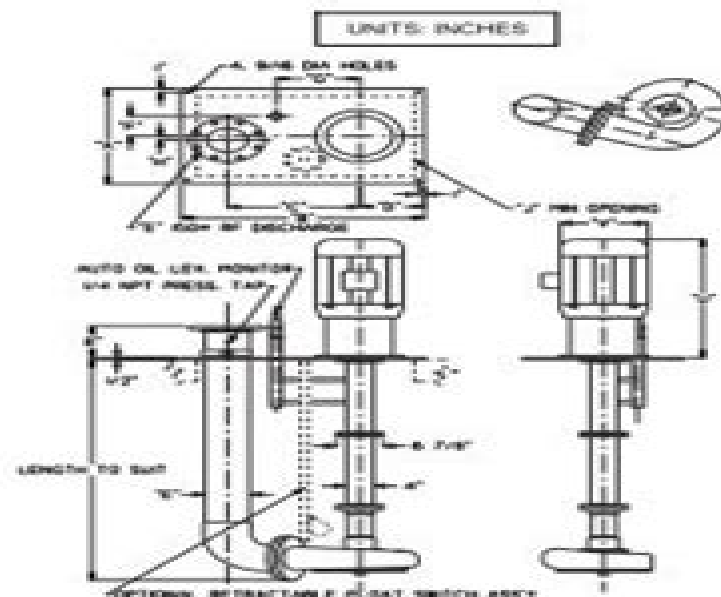
Materials of Construction:

Casing:	Ductile Cast Iron.
Impeller/Cutter Bar:	
Upper Cutter/Cutter Nut:	Cast Steel, heat treated to minimum Rockwell C 60.
Mechanical Seal:	Cartridge type with silicon carbide (or tungsten carbide) faces.
Thrust Bearings:	Back-to-back angular contact ball type.
Radial Bearings:	Ball type.
Shaft:	Heat treated steel.
Lubrication:	ISO Gr. 46 oil.
Discharge Flange:	150 lb. ANSI rated.
Mounting Plate:	Carbon steel.
Paint:	Acrylic Urethane.

DRAWINGS AND DIMENSIONS SUBJECT TO CHANGE WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION PURPOSES. CONTACT VAUGHAN FOR CERTIFIED CONSTRUCTION PRINTS.

MODEL	A	B	C	D	E	F	G	H	J
V3P / V3M	20	24	11 1/2	7 1/2	3	6	12 1/2	0	12 x 20 1/2
V4S / V4M	20	24	12 1/2	7 1/2	3	6	10 1/2	0	13 1/2 x 20 1/2
V3P	20	24	14 1/2	6 1/2	3	6	10 1/2	0	13 x 23 1/2
V3P / V3M	20	24	12 1/2	7 1/2	3	6	12 1/2	1 1/2	16 x 23 1/2
V4K / V4L	20	24	14 1/2	6 1/2	4	6	8 1/2	0	15 x 23 1/2
V4P / V4R	20	30	16 1/2	6	4	6	11	0	16 1/2 x 23 1/2
V5U / V5X	24	36	19 1/2	8 1/2	6	5	12 1/2	0	17 1/2 x 32 1/2

HP	SPEED	FRAME SIZE	V	U	HP	SPEED	FRAME SIZE	V	U
5	1175	215TC	10 1/2	26	25	1175	324TC	16 1/2	35 1/2
	1750	184TC	8 1/2	23		1750	254TC	14 1/2	32 1/2
7.5	1175	254TC	13	29 1/2	30	1175	324TC	16 1/2	35 1/2
	1750	215TC	10 1/2	24 1/2		1750	254TC	14 1/2	32 1/2
10	1175	256TC	13	31 1/2	40	1750	256TC	14 1/2	34
	1750	215TC	10 1/2	26		3510	324TSC	16 1/2	32 1/2
15	1175	284TC	14 1/2	30 1/2	50	1750	324TC	16 1/2	35 1/2
	1750	254TC	13	29 1/2		3510	256TSC	14 1/2	28 1/2
	3510	254TC	13	29 1/2	60	1750	326TC	16 1/2	37 1/2
	1175	286TC	14 1/2	34		3510	326TSC	16 1/2	33 1/2
20	1750	256TC	13	31 1/2	75	1750	354TC	18 1/2	39 1/2
	3510	256TC	13	31 1/2		1750	366TC	18 1/2	39 1/2



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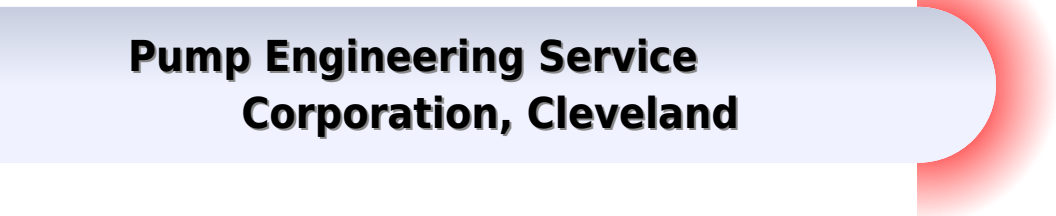
CURRENT U.S. PATENTS: Nos. 7,125,221;
5,460,482; 5,460,483; 5,460,540; 5,254,000;
5,076,757; 4,845,384; 4,842,476.

CURRENT FOREIGN PATENTS: Nos. 2 371
834; 2 188 136; 1,290,981; 276224; 9 774 045.

OTHER PATENTS PENDING.

Vaughan Chopper Pump Service Manual

**Pump Engineering Service
Corporation, Cleveland**



Vaughan Chopper Pump Service Manual:

The Enigmatic Realm of **Vaughan Chopper Pump Service Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Vaughan Chopper Pump Service Manual** a literary masterpiece penned by a renowned author, readers set about a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of people who partake in its reading experience.

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