

Torque wrench settings	Nm	lbf ft
Flywheel bolts (Use new bolts every time):		
Stage 1	35	26
Stage 2	Angle-tighten a further 50° to 90°	
Main bearing caps	62	46
Big-end bearing caps	27	20
Sump bolts (with locking compound)	5	4
Cylinder head bolts (use new bolts every time):		
Stage 1	25	18
Stage 2	Angle-tighten a further 60°	
Stage 3	Angle-tighten a further 60°	
Stage 4	Angle-tighten a further 60°	
Camshaft sprocket	40	30
Crankshaft pulley	40	30
Engine mounting bracket, RH:		
To block (use sealant on lower bolt)	20	15
To damping pad	40	30
Engine mountings to body:		
LH rear	65	48
RH rear	40	30
Sump drain plug	45	33
Oil pump mounting bolts	20	15

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Ying-Ying Zheng



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VW Polo Petrol & Diesel Service & Repair Manual R. M. Jex, 2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo **Whitaker's Books in Print** ,1998 British Books in Print ,1979 **Vauxhall Corsa, March 1993 to 1997 (K to R Registration) Petrol** Steve Rendle, Mark Coombs, 1998 *Vauxhall Corsa Service and Repair Manual* Steve Rendle, 1998 *On a Global Mission: The Automobiles of General Motors International Volume 3* Louis F. Fourie, 2016-12-27 Volume One traces the history of Opel and Vauxhall separately from inception through to the 1970s and thereafter collectively to 2015 Special attention is devoted to examining innovative engineering features and the role Opel has taken of providing global platforms for GM Each model is examined individually and supplemented by exhaustive supporting specification tables The fascinating history of Saab and Lotus begins with their humble beginnings and examines each model in detail and looks at why these unusual marques came under the GM Banner Included is a penetrating review of Saab through to its unfortunate demise Volume Two examines unique models and variations of Chevrolet and Buick manufactured in the Southern Hemisphere and Asia but never offered in North America Daewoo Wuling and Baojun are other Asian brands covered in detail This volume concludes with recording the remarkable early success of Holden and its continued independence through to today Volume Three covers the smaller assembly operations around the world and the evolution of GM's export operations A brief history of Isuzu Subaru and Suzuki looks at the three minority interests GM held in Asia The GM North American model specifications are the most comprehensive to be found in a single book Global and regional sales statistics are included GM executives and management from around the globe are listed with the roles they held An index ensures that these volumes serve as the ideal reference source on GM Vauxhall/Opel Corsa John S. Mead, 2010 Hatchback Corsavan Does NOT cover Combo van Petrol 1 0 litre 998cc 3 cyl and 1 2 litre 1229cc 1 4 litre 1364cc 4 cyl Does NOT cover 1 6 litre Turbo Diesel 1 3 litre 1248cc CDTi Does NOT cover 1 7 litre **Vauxhall/Opel Corsa** Haynes Publishing, 2014-07 A maintenance and repair manual for the DIY mechanic **Cars & Parts** ,1983 Vauxhall/Opel Corsa Service and Repair Manual A. K. Legg, Peter T. Gill, 2004 Hatchback Corsavan Combo Van inc special limited editions Does NOT cover facelifted range from Oct 2003 Petrol 1 0 litre 973cc 3 cyl 1 2 litre 1199cc 1 4 litre 1389cc 4 cyl Does NOT cover 1 8 litre 1796cc Turbo Diesel 1 7 litre 1686cc **Autocar & Motor** ,1994 *Moody's International Manual* ,1995 **Vauxhall/Opel Corsa Service and Repair Manual** John S. Mead, 2015 **Autocar** ,1998 Mergent International Manual ,2003 **Vauxhall/Opel Corsa Owners Workshop Manual** John S. Mead, 2014 Vauxhall/Opel Corsa Petrol and Diesel Pete Gill, Andy Legg, John Mead, 2013-05-01 This is a maintenance and repair manual for the DIY mechanic It covers the hatchback Corsavan and Combo van *Motor Sport* William Boddy, 1972 **USA Today Index** ,1993 Guide to

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