

**Boyan Manufacturing Solutions Limited**  
**Dimensional Inspection report**

Part name	Platform-D1			Product	Receiver Channel
Revision	B1	Part Status	Welded before painting	PO Qty.	1200
Lot No.	21080301	Lot Qty.	52		



No.	Nominal (mm)	Sample 1	Sample 2
①	1500±1 Up/Mid/down	1500/1499/ 1499.5	<del>1498.5</del> /1499/ 1499.5
②	645±1.2 L/Mid/R	644.5/644/645	644/644.5/644
③	41.7±0.2	41.5~42.1	41.3~41.8
④	42±1.1	41.8~42.3	41.2~42.4

**Check each dimension multiple times**

No.	Nominal (mm)	Sample 1	Sample 2	Sample 3	Sample 4	Instrument
①	1500±1 Up/Mid/down	1500/1499/ 1499.5	<del>1498.5</del> /1499/ 1499.5			Tape
②	645±1.2 L/Mid/R	644.5/644/645	644/644.5/644			Tape
③	41.7±0.2	41.7	41.5			Tape
④	41.7±0.2	41.7	41.7			Tape
⑤	41.7±0.2	41.5~42	41.2~42			Caliper
⑥	41.7±0.2	41.5~42.1	41.3~41.8			Caliper
⑦	42±1.1	41.8~42.3	41.2~42.4			Caliper
⑧	42±1.1	41.8~42	42~42.2			Caliper
⑨	897 L/R	897/899.5	899.5/899.8			Angle ruler
⑩	47.4±0.8 L/R	47/47.4	47.5/47.3			Caliper
⑪	255±0.3 L/R	255.5/256	255.3/255.1			Tape
⑫	255.4±1 L/R	255/256.3	255/252.5			Tape
⑬	1.2 T/A	<del>1.196</del> 1.11	1.197~1.12			Caliper
⑭	Diagonal L/R	1629/1629	1629/1628			Tape

**Note:** Visible grinding marks (or remove welding marks) were found on the surface.

**Corrective action:** Improve grinding method, some welding marks should be acceptable though.

Inspector: \_\_\_\_\_ Date: 2021/9/12

# Sheet Metal Qc Manual

**United States. Federal Aviation  
Agency**



## Sheet Metal Qc Manual:

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