

Essential Design Guidelines for Sheet Metal Fabrication

Transforming flat metal sheets into complex designs requires key guidelines for manufacturability, aesthetics, and structural integrity.



1. Min Bend Radius & Relief

Prevents material cracking or deformation during bending. Bend relief features (fillets/cutouts) reduce stress concentrations and enhance durability.



2. Hole Placement & Sizes

Ensures accurate alignment with mating components, facilitating assembly and avoiding misalignment. Consider spacing, edge distances, and deburring.



3. Material Selection & Thickness

Choose based on mechanical properties, corrosion resistance, and cost. Thickness affects strength, weight, and manufacturing complexity.



4. Assembly & Mounting Features

Select compatible fasteners. Include mounting features like tabs or slots for secure attachments and ease of assembly.



5. Cosmetic Considerations

Ensure surface finish and dimensional tolerances meet aesthetic and functional requirements for the final product.



6. Manufacturing Process

Consider processes like laser cutting for precise cuts, and bending/forming based on material ductility and springback characteristics.

Adhering to these guidelines optimizes sheet metal fabrication designs for better manufacturability, functionality, and aesthetic appeal.

Sheet Metal Study Guide

Marcel A. Müller

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