

Chapter 15

- 15-1** Given: Uncrowned, through-hardened 300 Brinell core and case, Grade 1, $N_C = 10^8$ rev of pinion at $R = 0.999$, $N_F = 20$ teeth, $N_G = 60$ teeth, $Q_v = 6$, $P_d = 6$ teeth/in, shaft angle = 90° , $n_F = 900$ rev/min, $J_F = 0.249$ and $J_G = 0.216$ (Fig. 15-7), $F = 1.25$ in, $S_F = S_H = 1$, $K_a = 1$.

$$\text{Mesh} \quad d_F = 20/6 = 3.333 \text{ in}, \quad d_G = 60/6 = 10.000 \text{ in}$$

$$\text{Eq. (15-7):} \quad v_s = \pi(3.333)(900/12) = 785.3 \text{ ft/min}$$

$$\begin{aligned} \text{Eq. (15-6):} \quad B &= 0.25(12 - 6)^{2.3} = 0.8255 \\ A &= 50 + 56(1 - 0.8255) = 59.77 \end{aligned}$$

$$\text{Eq. (15-5):} \quad K_s = \left(\frac{59.77 + \sqrt{785.3}}{59.77} \right)^{0.8255} = 1.374$$

$$\text{Eq. (15-8):} \quad v_{Lmax} = [59.77 + (6 - 3)]^2 = 3904 \text{ ft/min}$$

Since $785.3 < 3904$, $K_s = 1.374$ is valid. The size factor for bending is:

$$\text{Eq. (15-10):} \quad K_s = 0.4867 + 0.2132 / 6 = 0.5222$$

For one gear straddle-mounted, the load-distribution factor is:

$$\text{Eq. (15-11):} \quad K_m = 1.10 + 0.0036 (1.25)^2 = 1.106$$

$$\begin{aligned} \text{Eq. (15-15):} \quad (K_L)_F &= 1.6831(10^8)^{-0.0123} = 0.862 \\ (K_L)_G &= 1.6831(10^8/3)^{-0.0123} = 0.893 \end{aligned}$$

$$\begin{aligned} \text{Eq. (15-14):} \quad (C_L)_F &= 3.4822(10^8)^{-0.0002} = 1 \\ (C_L)_G &= 3.4822(10^8/3)^{-0.0002} = 1.069 \end{aligned}$$

$$\begin{aligned} \text{Eq. (15-19):} \quad K_B &= 0.50 - 0.25 \log(1 - 0.999) = 1.25 \quad (\text{or Table 15-3}) \\ C_B &= \sqrt{K_B} = \sqrt{1.25} = 1.118 \end{aligned}$$

Bending

$$\text{Fig. 15-13:} \quad s_w S_y = s_w = 44(300) + 2100 = 15\,300 \text{ psi}$$

$$\text{Eq. (15-4):} \quad (\sigma_w)_F = s_w = \frac{s_w K_L}{S_F K_F K_B} = \frac{15\,300(0.862)}{1(1)(1.25)} = 10\,551 \text{ psi}$$

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