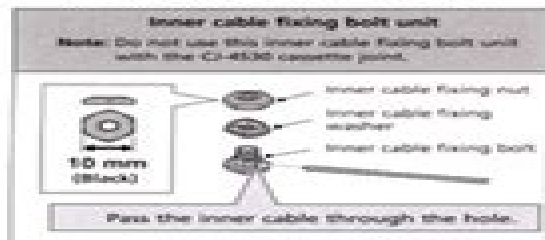


3) Push the outer casing on so that it securely touches the outer casing holder.



5. After checking that the end of the outer casing is sitting securely in the cable adjustment bolt of the shifting lever, attach the inner cable fixing bolt unit to the inner cable.



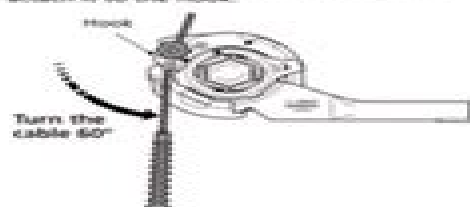
Pull the inner cable while attaching the inner cable fixing bolt unit.

Tightening torque:
4 - 6 Nm (35 - 52 in. lbs.)

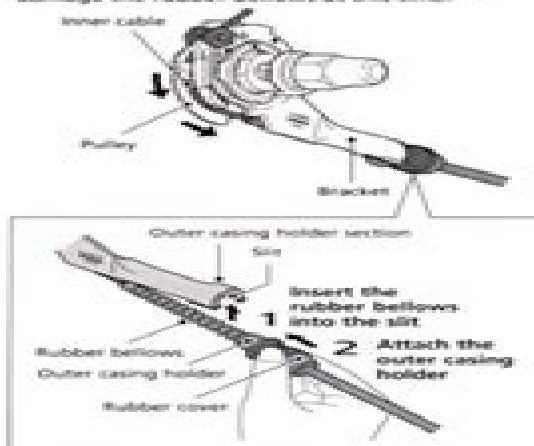
6. Bring the cable around to the cassette joint pulley, hold so that the inner cable fixing nut is facing to the outside (toward the fork end), and then slide the flats part of the inner cable fixing washer into the gap in the pulley.



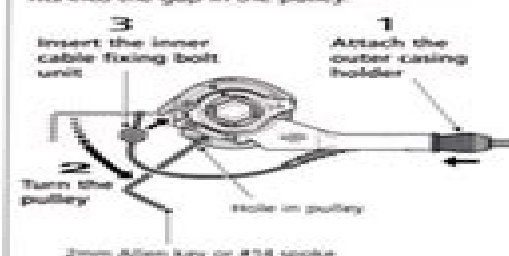
7. Turn the cable 60° counterclockwise and attach it to the hook.



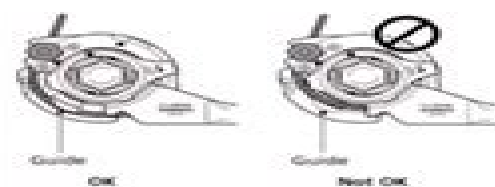
8. Attach the inner cable to the pulley as shown in the illustration, pass the part of the inner cable which has the rubber bellows attached through the slit in the cassette joint bracket, and then insert the outer casing holder securely into the outer casing holder section. Be careful not to damage the rubber bellows at this time.



If first inserting the outer casing holder into the outer casing holder section of the cassette joint is easier, then first insert the outer casing holder into the outer casing holder section of the cassette joint, and then insert a 2mm Allen key or a #14 spoke into the hole in the cassette joint pulley, and then turn the pulley so that the inner cable fixing bolt unit fits into the gap in the pulley.



Note: Check that the inner cable is correctly seated inside the pulley guide.

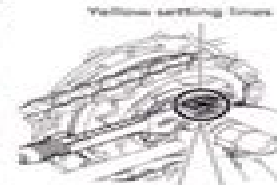


9. Secure the cable to the frame with the outer casing bands.



Adjusting the cassette joint

1. Set the shifting lever to ③. Check to be sure that the yellow setting lines on the cassette joint bracket and pulley are aligned at this time.



The yellow setting lines on the cassette joint are located in two places. Use the one that is easiest to see.

When bicycle is standing up



When bicycle is upside down



If the yellow setting lines are not aligned, turn the cable adjustment bolt of the shifting lever to align the setting lines. After this, move the shifting lever once more from ③ to ① and then back to ③, and then re-check to be sure that the yellow setting lines are aligned.



2. After adjusting the cassette joint, cut off the excess length of inner cable and then install the inner end cap.



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