

Aisin AW TF-81SC

After the Ford 8000 & Mazda (Mazda KJ)
Most of these kits also fit 70-8000.

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1 15741-25K Lockup Clutch Control Valve Kit

Helps with:

- Common mistake applied wrong fork
- Jammed/BPM hanging on case
- Fluid overflow

Note: Requires tool set P-20741-15.25
to fix the BPM hanging failure.

2 15741-53K Lockup Clutch Control Plunger Valve Kit

Helps with:

- Excess pressure in system
- Fluid & excessive overflow

3 39741-01K Overized Main Pressure Regulator & Boost Valve Kit

Helps with:

- Excess pressure in system
- Fluid & excessive overflow

Note: Requires tool set P-20741-15.1
to fix the BPM hanging failure.

4 39741-11K Secondary Pressure Regulator Valve Kit

Helps with:

- High/Low SLT pressure
- Check/locking technique & correction

Note: Requires tool set P-20741-15.11
to fix the BPM hanging failure.

5 39741-18K Solenoid Modulator Valve Kit

For either of 2 locations

Helps with:

- SON's P20741, P20745 or P20747
- Slipping or stuck on 4th/5th

Note: Requires tool set P-20741-15.18
to fix the BPM hanging failure.

6 39741-14K Secondary Modulator Accumulator Piston Kit

For either of 2 locations

Helps with:

- Reduced already signed/checked
level of pressure
- Shift completion in case

Note: This kit also works for 70-8000.

7 39741-44K Boost Valve Kit

Helps with:

- Excess pressure
- Case that prevents in Service

8 15741-25K 15741-55K C1001 Clutch Control Valve Kit

Common issue
For these locations

Note: 15741-25K requires tool set P-20741-15.25
15741-55K requires tool set P-20741-15.25
and both require the BPM hanging failure.

9 39741-05K 39741-46K C2 Clutch Control Valve Kit

Common issue
For these locations

Note: 39741-05K requires tool set P-20741-15.1
39741-46K requires tool set P-20741-15.46
and both require the BPM hanging failure.

10 39741-06K 39741-50K C3 Clutch Control Valve Kit

Common issue
For these locations

Helps with:

- Flow up/down
- Case downshift bump

Note: 39741-06K requires tool set P-20741-15.1
39741-50K requires tool set P-20741-15.50
and both require the BPM hanging failure.

11 39741-32K 39741-48K B1 Band Control Valve Kit

Common issue
For these locations

Helps with:

- Shift downshift
- Flows on 1, 2, 3, 4 or 5-6

Note: 39741-32K requires tool set P-20741-15.32
39741-48K requires tool set P-20741-15.48
and both require the BPM hanging failure.

12 15741-63K Overized Clutch Cutoff Valve

For either of 2 locations

Helps with:

- Better clutch
- Excess shift timing

Note: Requires tool set P-20741-15.63
to fix the BPM hanging failure.

13 15741-14K Accumulator Piston Kit

Can be used in any of 3 locations

Helps with:

- Excess engagement
- Slipping forward gear

14 15741-49K Overized Two-Speed Relay/Signal Valve Kit

For any of 3 locations

15 15741-50K Overized Three-Speed Relay/Control Switch Valve Kit

For either of 2 locations

Helps with:

- Case water in released mode
- The shift/forward shift completion

Note: This kit requires tool set P-20741-15.1
and the BPM hanging failure.

16 15741-35K 15741-36K O-Ringed End Plug Kit

1 plug, 11mm

Helps with:

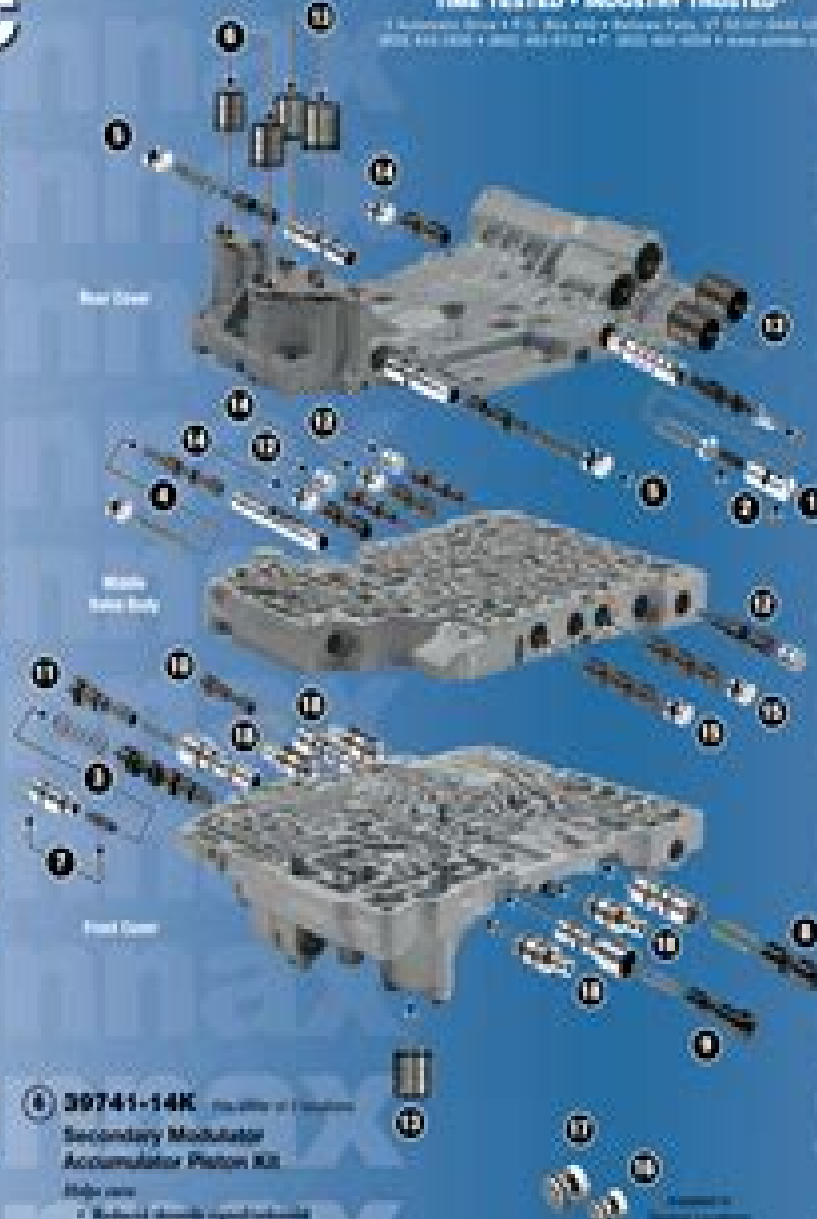
- Excess shift completion

18 15741-40K Spring Adjuster Kit

For 2 locations

Helps with:

- Slip, will no long extended shift
- Shift quality gear issues or torque rise



Tf 81sc Manual

**United States. Department of the Air
Force**



Tf 81sc Manual:

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