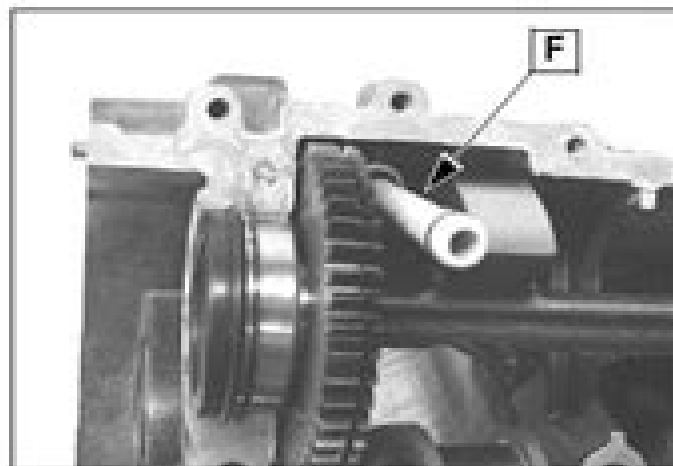
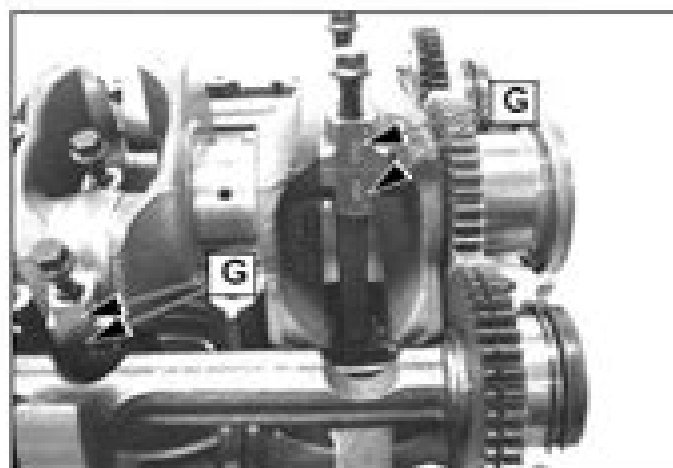


Crankcase Disassembly (Upper)

1. Remove the oil passage connecting tube (F) with O-rings.

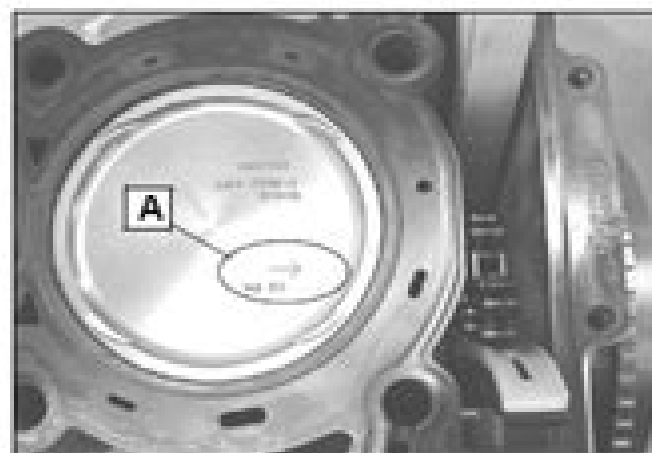


2. Note connecting rod and cap marks so they can be oriented properly and assembled in the same manner as matched sets on proper rod journal (G). New rods can be installed with marks to front or rear. Rods have no offset.

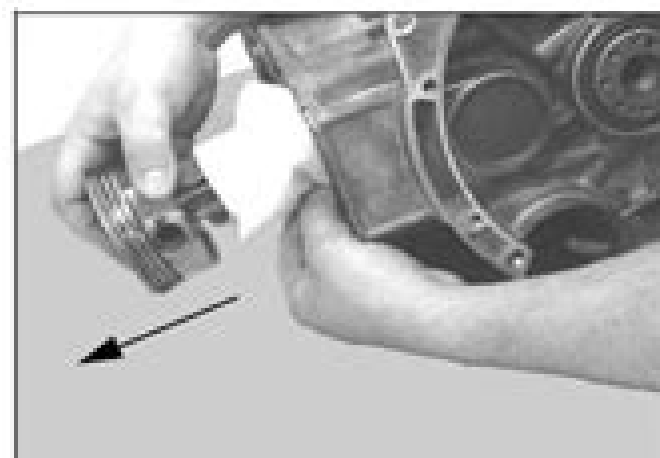


Piston / Connecting Rod Removal

1. Note orientation of piston with arrow (A) to MAG end of crankshaft.



2. Push connecting rod / piston assembly out through top of cylinder bore of upper crankcase.



NOTE: If pistons are to be reused, mark them for assembly in same cylinder.

Tgb 125cc 150cc Scooter Workshop Service Repair Manual

Phil Mather



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Cincinnati Magazine, 2006-06 Cincinnati Magazine taps into the DNA of the city exploring shopping dining living and culture and giving readers a ringside seat on the issues shaping the region **The Book of the Vespa - An Owners Workshop Manual for 125cc and 150cc Vespa Scooters 1951-1961** J. Emmot, Floyd Clymer, Velocepress, 2008-10-01 82 pages 30 illustrations size 5 5 x 8 5 inches Originally published in 1962 by Floyd Clymer this manual includes complete technical data service and maintenance information and detailed instructions for the repair and overhaul of the major mechanical and electrical components for all 125cc and 150cc widemount engined Vespa Scooters from 1951 through 1961 beginning with the Vespa 125 VM1T through the GS150 VS51T it also covers the Douglas 42L2 and Clubman There is adequate detailed text and diagrams to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation making it an invaluable resource for collectors and restorers of these classic Vespa scooters **Twist & Go (automatic Trans) Scooter Service and Repair Manual** Phil Mather, 2011 Lambretta 125, 150, 175 & 200 Scooters Editors of Haynes Manuals, 2013-07-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color Complete coverage for your Lambretta 125 150 175 and 200 Scooters for 1958 thru 2000 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section **Vespa Scooters Owners Workshop Manual** John Haynes, 1997-06-29 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and plenty of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Vespa Scooters covering all rotary valve models for 1959 to 1978 Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Emissions control Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams *Vespa P/PX 125, 150 & 200* Haynes Publishing, Pete Shoemark, 1995 This Vespa owner s manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools **Haynes Vespa P/PX 125, 150 and 200 Scooters** Pete

Shoemark, Phil Mather, 2003-06-29 This service repair PX125E 123cc 1982 1993 and 1999 2003 PX125 T5 123cc 1986 1992 PX125 T5 Classic 123cc 1992 1999 P150X 150cc 1978 1983 PX150E 150cc 1983 1990 P200E 198cc 1978 1984 and PX200E 198cc 1983 2003 **Vespa** Max Haynes, 2014-12-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Vespa P PX 125 covering P PX 125 150 and 200 scooters for 1978 thru 2014 Includes LML Star 2T Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Emissions control Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams **Suzuki**

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