

NIMS CNC Lathe Operations Practice Test 2025. Questions & Correct Answers. Graded A

0.0015" - ANSA print specifies a part's diameter at 2.175" +/- 0.001". The part measures 2.1775". How much out of tolerance is this part?

0.015 IPR roughing; 0.005 IPR finishing - ANSA CNC machinist is writing a program to produce a part from plain carbon steel. Which roughing and finishing feed rates are applicable to safely produce this part?

12 ? - ANSWhich of the following specifications specifies the smoothest surface finish?

8 pieces of material to be cut. - ANSA part print specifies a part's finished length to be 1.750". You decide to leave 1/8" of material on each piece for machining operations. How many pieces can be cut from a 17.0" length of material?

A basic dimension is a numerical value used to describe a theoretical size, profile, orientation, or datum target/ Title block tolerances are not applied to a basic dimension - ANSReferring to Geometric Dimensioning and Tolerancing, which of the following best describes a basic dimension?

Adjust the tool #2, X wear offset by -0.004" - ANSAfter running a setup piece for the following part, the diameters (all finished with T02) are .004"

Study Guide For Nims Cnc Lathe Operator

G Thomas



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NIMS Machining Level 1 Study Guide Andrew J. Klein,2016-03-11 This guide has been developed in partnership with NIMS to aid you in achieving high levels of success on the National Institute for Metalworking Skills NIMS Level I certification exams After receiving technical training practicing and demonstrating the competencies this study guide will help you determine your level of readiness for the actual NIMS certification exam The registration process performance exams and requirements for the online theory exams are explained Test taking strategies are also included Practice tests answer keys and explanations provide you with insight into the knowledge and skill area being assessed and serve as an extension of the classroom lab and on the job training previously received A glossary of terms is also included Important Notice Media content referenced within the product description or the product text may not be available in the ebook version

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