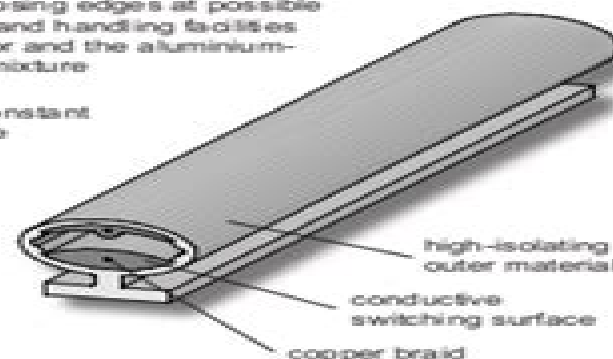




The safety-contact-edge SKL 15-10 TT is employed to guard closing edges at possible crushing or shearing points. They are used in gates, machines and handling facilities to protect people and equipment. It consists of the signal initiator and the aluminium-profile. The shaping of the SKL 15-10 TT and the special TPE-mixture ensure low actuating forces by a far temperature range.

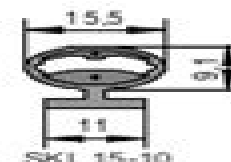
The quiescent current principle used here is the basis for the constant functional monitoring. The last safety-contact-edge of a possible series connection is completed with a terminal resistor which is continuously measured by the evaluation electronic. By this structure also the entire line distance is monitored for short-circuit and wire break.



## The structure

The safety contact edge SKL 15-10 TT is implemented as a single chamber profile. Thus the production of the contact edge is simplified, because only the connecting pieces must be assembled.

The main advantages to other switching elements are the components of material and the good geometry. The absolutely homogeneous, high-insulating external material made of TPE is provided with two conductive switching surfaces on the inside. The two copper braids inside these conductive elastomers make a low impedance evaluation possible also with lengths of more than 100 meters.

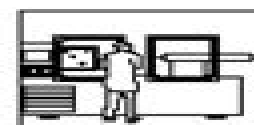
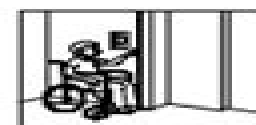
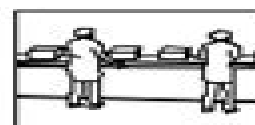
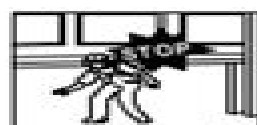


type	SKL 15-10 TT
c-profile	AL 15-9
material	TPE
delivery length	25 m
weight	6,12 kg/m
weight incl. c-profile	6,26 kg/m
actuating force (III)	30 N
actuating distance (IV)	2,3 mm
total deformation	4,7 mm
switching angle (max.) (VI)	2x45°

type	SKL 15-10 TT
mech. force	60, 500 N
amount of switching	60, 10 <sup>3</sup>
operating temperature	(VI) -25°...+55° C
max. temperature range	(VI) -25°...+70° C
protection class	IP 65
electr. power rating	24 V 100 mA
specific resistor	1,0 Ohm/m
max. total length of cables	25 m
max. series connection of the contact edges	5 edges = 100 m
lines	2x0,34 mm <sup>2</sup>
line material	PU

article	designation
	wiring plug KS 2 L with 2 or 3 meter access line
	line plug KS 2 W with end-resistor
	endcap FAKS 2

- (III) measured with test item Ø60mm  
 (IV) testing speed 10mm/s  
 (V) according to DIN 1006/2 (GS - BE - 17)  
 (VI) regardless of DIN 1006/2 (GS - BE - 17)



# Skl Users Manual

**Xiaolong Qi**



## **SkI Users Manual:**

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**Field Manuals** United States. War Department,1980-08-02 **By United States Army: Tactical Radio Operations** United States Army,2018-10-02 This field manual FM 6 02 53 Tactical Radio Operations serves as a reference document for tactical radio systems It does not replace FMs governing combat net radios unit tactical deployment or technical manuals TMs on equipment use It also provides doctrinal procedures and guidance for using tactical radios on the modern battlefield This FM targets operators supervisors and planners providing a common reference for tactical radios It provides a basic guidance and gives the system planner the necessary steps for network planning interoperability considerations and equipment capabilities **Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Forming Machine Model No. B-474-C (NSN 3441-00-223-8329).** ,1983 **Stinger Missile Publications Combined: Manportable Air Defense (MANPAD) Technical And Doctrinal History From 1980 To 2018** U.S. Army, Over 2 800 total pages INTRODUCTION Today s operational environment presents threats the Army has not faced in nearly 20 years Against peer competitors the joint force may face air parity or even localized enemy air overmatch challenging the assumption of air superiority the joint force has held since the Korean War This will make

maneuver forces vulnerable to air attack by fixed and rotary wing aircraft unmanned aircraft systems and cruise missiles  
 Maneuver forces lack capacity and capability to address these threats and the Army requires a speedy response Stinger  
 missiles provide a key capability for maneuver forces to defend themselves from aerial observation and attack However  
 without direct involvement from senior brigade combat team leaders and effective leader training these missiles will become  
 dead weight at best or a fratricide in waiting at worst Units must plan effectively to utilize this capability and ensure it ties  
 directly to their scheme of maneuver as opposed to simply task organizing one Stinger team per company Just a SAMPLE of  
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 117 3280 1993      **Government Reports Announcements & Index** ,1994      **Manufacturing Systems and**

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 papers concerned with all manner of new directions in manufacturing systems given at the 41st CIRP Conference on  
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**Sustainable Environmental Engineering** Walter Z. Tang, Mika Sillanpää, 2018-08-01 The important resource that explores the twelve design principles of sustainable environmental engineering. Sustainable Environmental Engineering (SEE) is to research design and build Environmental Engineering Infrastructure System (EEIS) in harmony with nature using life cycle cost analysis and benefit analysis and life cycle assessment and to protect human health and environments at minimal cost. The foundations of the SEE are the twelve design principles (TDPs) with three specific rules for each principle. The TDPs attempt to transform how environmental engineering could be taught by prioritizing six design hierarchies through six different dimensions. Six design hierarchies are prevention recovery separation treatment remediation and optimization. Six dimensions are integrated system material economy reliability on spatial scale resiliency on temporal scale and cost effectiveness. In addition the authors two experts in the field introduce major computer packages that are useful to solve real environmental engineering design problems. The text presents how specific environmental engineering issues could be identified and prioritized under climate change through quantification of air water and soil quality indexes. For water pollution control eight innovative technologies which are critical in the paradigm shift from the conventional environmental

engineering design to water resource recovery facility WRRF are examined in detail These new processes include UV disinfection membrane separation technologies Anammox membrane biological reactor struvite precipitation Fenton process photocatalytic oxidation of organic pollutants as well as green infrastructure Computer tools are provided to facilitate life cycle cost and benefit analysis of WRRF This important resource Includes statistical analysis of engineering design parameters using Statistical Package for the Social Sciences SPSS Presents Monte Carlos simulation using Crystal ball to quantify uncertainty and sensitivity of design parameters Contains design methods of new energy materials processes products and system to achieve energy positive WRRF that are illustrated with Matlab Provides information on life cycle costs in terms of capital and operation for different processes using MatLab Written for senior or graduates in environmental or chemical engineering Sustainable Environmental Engineering defines and illustrates the TDPs of SEE Undergraduate graduate and engineers should find the computer codes are useful in their EEIS design The exercise at the end of each chapter encourages students to identify EEI engineering problems in their own city and find creative solutions by applying the TDPs For more information please visit [www.tang.fiu.edu](http://www.tang.fiu.edu)

**Rheological Fundamentals of Polymer Processing** J.A. Covas,J.F. Agassant,A.C. Diogo,J. Vlachopoulos,K. Walters,2013-04-17 Experts in rheology and polymer processing present up to date fundamental and applied information on the rheological properties of polymers in particular those relevant to processing contributing to the physical understanding and the mathematical modelling of polymer processing sequences Basic concepts of non Newtonian fluid mechanics micro rheological modelling and constitutive modelling are reviewed and rheological measurements are described Topics with practical relevance are debated such as linear viscoelasticity converging and diverging flows and the rheology of multiphase systems Approximation methods are discussed for the computer modelling of polymer melt flow Subsequently polymer processing technologies are studied from both simulation and engineering perspectives Mixing crystallization and reactive processing aspects are also included Audience An integrated and complete view of polymer processing and rheology important to institutions and individuals engaged in the characterisation testing compounding modification and processing of polymeric materials Can also support academic polymer processing engineering programs

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