

ENGINE SUPPORT SCREWS TORQUE

42 Nm • 4.0Nm (21 lbf-ft • 3.5lbf-ft)



Front view
TIGHTENED SCREW

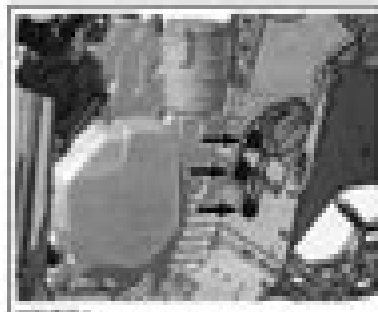
Front Engine Support Replacement (MAG Side)

1. Remove body parts and components as required to access to the engine support.
2. Remove screw securing rubber mount to engine support.



Front view
Screw being removed for (LASHY RUBBER)

3. Remove screws securing engine to engine support.



Front view
Screw being removed for (LASHY RUBBER)

4. Replace engine support.
5. Install new screws to secure engine support on engine.
6. Tighten engine support screws to specification as per the following sequence.

ENGINE SUPPORT SCREWS TORQUE

42 Nm • 4.0Nm (21 lbf-ft • 3.5lbf-ft)



Front view
TIGHTENED SCREW

7. Install new screw to secure engine rubber mount on engine support.
8. Tighten engine rubber mount screw to specification.

ENGINE RUBBER MOUNT SCREWS TORQUE (MAG)

24.5 Nm • 2.0Nm (12.2lbf-ft • 1.6lbf-ft)

9. Install body parts and components as the reverse of removal procedure.

Rear Engine Support Replacement (MAG Side)

To replace rear engine support, refer to *FRONT ENGINE SUPPORT REPLACEMENT (MAG SIDE)*. However pay attention to the following.

Tighten engine support screws to specification as per the following sequence.

ENGINE SUPPORT SCREWS TORQUE

42 Nm • 4.0Nm (21 lbf-ft • 3.5lbf-ft)



Front view
TIGHTENED SCREW

ENGINE RUBBER MOUNTS

Engine Rubber Mount Inspection

Check rubber mounts. Replace them if brittle, cracked or damaged.

Front and Rear Engine Rubber Mount Replacement (PTO Side)

1. Remove countershaft bearing support. Refer to *DRIVEN PULLEY AND COUNTERSHAFT (600 ACE)* subsection.
2. Replace engine rubber mount.
3. Install countershaft bearing support. Refer to *DRIVEN PULLEY AND COUNTERSHAFT (600 ACE)* subsection.

Front and Rear Engine Rubber Mount Replacement (MAG Side)

1. Remove body parts and components as required to access to the engine rubber mount.
2. Remove screw securing rubber mount to engine support.
3. Remove screws securing rubber mount to frame.



Front view
1. MAG - Mount (Rear) support screw
2. Screw securing rubber mount to engine support and
3. Screw securing rubber mount to frame (MAG)

4. Replace engine rubber mount.
5. Install new screws to secure engine rubber mount.
6. Tighten engine rubber mount screws to specification.

ENGINE RUBBER MOUNT SCREWS TORQUE (MAG)

24.5 Nm • 2.0Nm (12.2lbf-ft • 1.6lbf-ft)

ENGINE RUBBER MOUNT SCREWS TORQUE (MAG)

10.5Nm • 0.9Nm (5.0lbf-ft • 0.8lbf-ft)

7. Install body parts and components as the reverse of removal procedure.

Ski Doo Gr Touring 600 Manual

BM King



Ski Doo Gr Touring 600 Manual:

Ski Doo Gr Touring 600 Manual Book Review: Unveiling the Magic of Language

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