

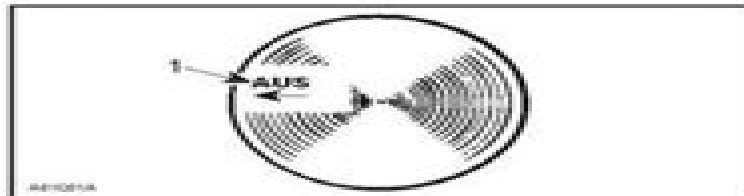
## Section 04 ENGINE

### Subsection 01 (593, 593 HO, 593 HO SDI AND 793 HO ENGINE TYPES)



**CAUTION:** Piston temperature must not exceed 46°C (115°F). Never use direct flame to heat the piston and never freeze the pin.

At assembly, place the pistons over the connecting rods with the letters «AUS» (over an arrow on the piston dome) facing towards the exhaust port.



1. Exhaust

Install shouldered sleeve.



**TYPICAL — SHOULDERED SLEEVE INSTALLATION**

Install piston pin puller and turn handle until piston pin is correctly positioned in piston.



**TYPICAL**

**All Models**

**CAUTION:** Always install new circlips.

To minimize the effect of acceleration forces on circlip, install each circlip so the circlip break is at 6 o'clock as illustrated. Use appropriate piston circlip installer.

| ENGINE TYPE | PISTON CIRCLIP INSTALLER (P/N) |
|-------------|--------------------------------|
| All         | 529 035 686                    |

Use circlip installer (P/N 529 035 686) to install new mono-hook circlips no. 25.

# Ski Doo Summit 600 Ho 2004 Service Shop Manual

**Lei Huang**



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