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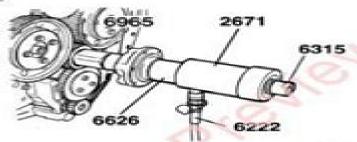


Fig. 14: Installing polygon hub

Appropriate.

28

Apply assembly paste to the crankshaft. Place the polygon hub, tool 9996626 and hydraulic cylinder 9992671 on 9996315. Install the nut onto the spindle and use tool 9996222 to press on the polygon hub. 9996626 9992671 9996315 9996222

296

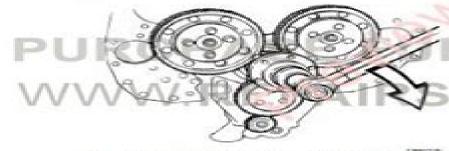


Fig. 15: Torque-tightening the crankshaft drive gear bolt.

Remove the tools. Install the bolt and washer and torque-lighten to 645 ± 25 Nm (475 ± 18 ft-lb).

645 ± 25 Nm (475 ± 18 ft-lb)

20

Remove blocking tool 9996950 from the flywheel housing and install flywheel turning tool 9996956. 9996950

CONTRACTOR OF THE PARTY NAMED IN

Fig. 16: Torque-tightening the camshaft drive gear bolt.

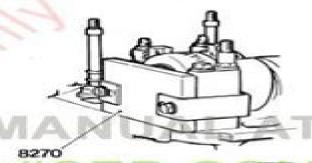


Fig. 17-lestalling the camshaft drive gost

Install the camshaft drive gear. Use tool 9998270 as a support. Torquetighten to 645 ± 25 Nm (475 ± 18 ft-lb). 645 ± 25 Nm (475 ± 18 ft-lb) 9998270

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