

# VOLVO BM 646

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## Main bearing shells

General: bearing shell location in block

Thickness, standard	0.017-0.024 mm (0.0007-0.0009")
crankpin 01017	0.004-0.001 mm (0.0002-0.0001")
01018	0.001-0.000 mm (0.0000-0.0000")
01019	0.000-0.010 mm (0.0000-0.0004")
01020	0.000-0.001 mm (0.0000-0.0001")
01021	0.000-0.000 mm (0.0000-0.0000")

## Big-end bearings

### Connecting rod pins

Big-end bearing, rod end clearance	0.000-0.100 mm (0.0000-0.0040")
Bearing pin length	40.000-40.000 mm (1.5748-1.5732")
General, standard	1.000-1.011 mm (0.0394-0.0397")
crankpin 01017	0.000-0.100 mm (0.0000-0.0040")
01018	0.100-0.100 mm (0.0039-0.0039")
01019	0.000-0.200 mm (0.0000-0.0079")
01020	0.475-0.475 mm (0.0187-0.0187")
01021	0.040-0.040 mm (0.0016-0.0016")

### Connecting rod shells

Thickness, standard	66.000-66.000 mm (2.5982-2.5982")
crankpin 01017	66.000-66.000 mm (2.5982-2.5982")
01018	66.000-66.000 mm (2.5982-2.5982")
01019	66.075-66.084 mm (2.5982-2.5987")
01020	66.075-66.084 mm (2.5982-2.5987")
01021	66.000-66.000 mm (2.5982-2.5982")

## Connecting rods

Marked 1 to 6 ("1000") marking on steel from forward  
 Position with appropriate bearing shells

General, connecting rod bearing bearing pin	66.000-66.000 mm (2.5982-2.5982")
bearing shell bearing pin	75.140-75.152 mm (2.9571-2.9587")
crankpin pin bearing	See bearing "Crankpin pin"
rod clearance, connecting rod - crankpin	0.10-0.20 mm (0.004-0.008")

## Flywheel, fitted

Max. permissible axial stress (measuring roller 100 mm x  
 2")

Big pin on forward	0.10 mm (0.004")
	140 mm

## Flywheel casing, fitted

Max. permissible axial stress for contact surface against  
 crank casing

Max. permissible axial stress for bearing clearance against crank casing	0.10 mm (0.004")
	Max. 0.25 mm (0.010")

## Camshaft

Size	Std
Number of bearings	7
First bearing pin, diameter	40.000-40.075 mm (1.5748-1.5731")
2nd bearing pin, diameter	40.021-40.040 mm (1.5732-1.5730")
3rd bearing pin, diameter	40.225-40.200 mm (1.5836-1.5827")
4th bearing pin, diameter	40.440-40.400 mm (1.5905-1.5905")

# Volvo Td42 Service Manual

**M Woodhall**



## **Volvo Td42 Service Manual:**

Volvo Service Manual Volvo, Aktiebolaget,1962     Volvo S40 and V50 Diesel Owner's Workshop Manual, 07-13 Chris Randall,2016-10     *Trucks Service Manual* Aktiebolaget Volvo.,1974     **Volvo S40 and V50 Diesel (07-13) 07 to 62** Chris Randall,2013-01-01 Part of the Haynes Service and Repair Manual Series this title covers Volvo S40 and V50 diesel cars made between 2007 and 2013     **Volvo 400 Series Service and Repair Manual** A. K. Legg,1999 Hatchback Saloon Coupe inc Turbo special limited editions Petrol 1 6 litre 1596cc 1 7 litre 1721cc 1 8 litre 1794cc 2 0 litre 1998cc     Volvo Service Manual Volvo, Aktiebolaget,1966     **Volvo 240 Service Manual** Bentley Publishers,2011-04 The Volvo 240 Service Manual 1983 1993 is a comprehensive source of service information and specifications for Volvo 240 and other Volvo 200 series cars built from model years 1983 through 1993 Whether you re a professional technician or a do it yourself Volvo owner this manual will help you understand maintain and repair systems on the Volvo 240 Volvo 200 series and 240 models covered in this repair manual 1983 1985 DL GL 1983 1985 Turbo 1986 1993 240 240 DL Volvo 200 series and 240 gasoline engines covered in this repair manual B21F B21F T Turbo B23F B230F     *Service Manual Repairs and Maintenance* Volvo, **Volvo Service** ,1985\*     **Volvo Service Manual Repair Instructions** ,1975     *Service Manual* ,1975     **Volvo Service Manual** Volvo, Aktiebolaget,1978     *Volvo 142, 144 and 145 Owner Workshop Manual* John Harold Haynes,2012-10-01 An owners workshop manual for the Volvo 142 144 and 145     Volvo F/G 89 Service Manual Volvo,197?     Volvo Td42 4786239 Turbocharger Rebuild Guide and Shop Manual Brian Smothers,2015-01-19 This shop manual covers the proper disassembly inspection rework assembly and installation of the 4786239 turbocharger found on the Volvo TD42 engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04B61 465062 0001 465062 9001 465062 5001 465062 1 Turbochargers     **Volvo S40 and V50 Petrol and Diesel Service and Repair Manual** Martynn Randall,2008 S40 Saloon V50 Estate inc special limited editions Does NOT cover Classic T5 or AWD four wheel drive models or facelifted range introduced July 2007 Petrol 1 8 litre 1798cc 2 0 litre 1999cc 2 4 litre 2435cc Does NOT cover 1 6 litre or 2 5 litre petrol engines Turbo Diesel 2 0 litre 1988cc Does NOT cover 1 6 litre or 2 4 litre diesel engines     **Volvo service manual** ,1983     Volvo Td42 4787199 Turbocharger Rebuild Guide and Shop Manual Brian Smothers,2015-01-19 This shop manual covers the proper disassembly inspection rework assembly and installation of the 4787199 turbocharger found on the Volvo TD42 engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04B7 465204 0001 465204 9001 465204 5001 465204 1 Turbochargers     **Volvo Service** Volvo, Aktiebolaget,1970\*     *Volvo 850 Service and Repair Manual* John S. Mead,2015

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