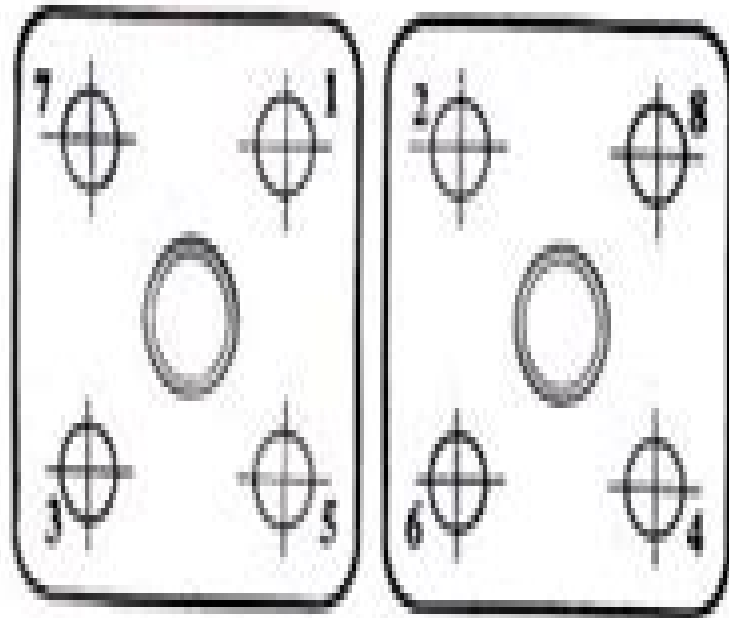
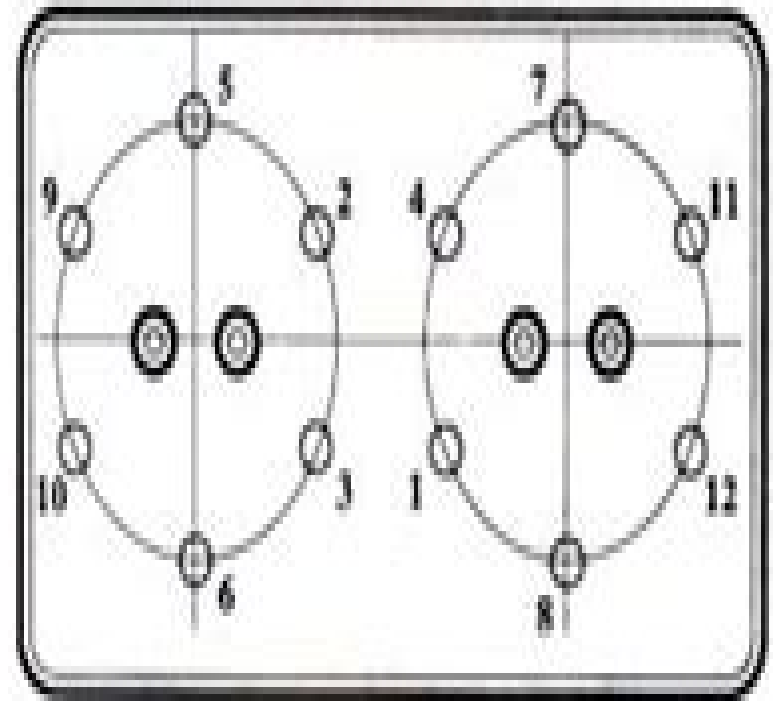


CYLINDER HEAD TORQUING

377/447/503



532/582/618



Torque cylinder head nuts following illustrated sequence when the intake/exhausts manifolds are in place to insure proper alignment. ENGINE MUST BE COLD FOR THIS PROCEDURE. Use a cross-sequence for tightening the nuts. Consider both cylinders as one unit because they are joined by exhaust and intake manifolds. Torque spec for cylinder head nuts (8mm) = 22NM/195 in lb. Requires 13mm socket.

Vuka 125 Cc Head Torque Setting

A Gutmann



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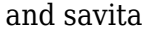
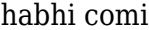
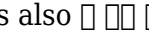
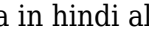
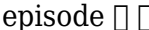
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