



Fig. 48: Checking the crankshaft

1: Crankshaft run-in tool 2: Run-in tool

Removing the crankshaft

1. Remove the crankshaft arm covers.
2. Remove the crank arm mechanism.
3. Lift out the push rods.
4. Remove the two expansion screws and the bearing cap assembly the valve tappets. Lift up the valve tappets and place them in order in a box.
5. Remove the fuel injection and remove the third sets for the fuel injection pump and alternator.
6. Remove the crankshaft pulley and alternator damper, which are bolted to the pulley hub.
7. Remove the pulley hub cover bolt and pull off the hub with screw 2055 (Fig. 49). Remove the cover over the timing gear setting.
8. Loosen the three timing belts for the cam shaft gear and remove the gear. If necessary use screw 2070 (Fig. 49).



Fig. 49: Removing the pulley hub



Fig. 50: Removing the crankshaft gear

9. Remove the bearing (Fig. 51). This leaves the crankshaft ready for removing forward. Put the cam shaft assembly out to avoid disturbing the bearings.

Inspecting the crankshaft

Check the crankshaft for wear on the timing faces and the cam flange. It can happen that the cam is already worn inside. Right now there can be more that by turning the cam. If the damage is more advanced or if there is considerable wear, replace the crankshaft.

Measuring

Check on the crankshaft bearing holes in connection with a microscope. The main wear and tear of crankshaft is 0.02 mm (0.0008"). Check the straightness of the crankshaft with a dial indicator. Maximum permissible value: 0.02 mm (0.0008").

After checking the cam height, remove the crankshaft between the rods.

Connecting the measurements for the crankshaft and crankshaft bearings, see under "Specifications".

Changing the crankshaft bearings

Draw the bearings out their seats and then cut them. Because of an operation too fast, the crankshaft bearings can only be changed in connection with a complete overhaul of the engine.

Check carefully when installing in the bearings that the bearings are pressed in so fast a way that the oil gaps are equal to the corresponding oil gaps in the block.

Installing the crankshaft

1. Carefully push in the crankshaft so as not to damage the bearings. Fit the torque which ensures the position of the shaft axially. Tighten up the bolts and lock them.
2. Adjust the timing gears according to page 43. Fit the crankshaft gear. Tighten up the three timing bolts and lock them with lock washers.



Fig. 51: Crankshaft being inserted into 1)

3. Check to make sure the oil defects is a needle and fit the cover over the timing gears. Replace the felt ring for the crankshaft seal.
4. Connect the crankshaft pin with nut/bushings (double guide) that the pulley hub is approx. 0.075 mm (0.003") to the timing marks of 2057.

and the crankshaft pin. Supply drive the pin into the pin with screw 2057 and screw 2058. Check the flow of the gas when after the fuel has cooled. Fit a with the help of a needle and the timing belt. Tightening torque is 200 Nm (149 lbfm) 190 Nm (140 lbfm).

5. Fit the pulley and the alternator damper. Tighten the bolts to a torque of 150 Nm (110 lbfm) 140 Nm (104 lbfm).
6. Fit the fuel injection and the fuel valve. These are properly installed when they are in position. 10 mm (0.39") between the pulley.
7. Fit the valve tappets in the order in which they were removed.
8. Fit the push rods and control arm mechanism.
9. Fit the expansion screws for the valve tappet bearings and the breaker gear.
10. Adjust the valves with the control arm covers.

Crank Mechanism

Replacing the flywheel bearings

1. Break up the lock washers for the front of the timing belts. Remove the belts and the washers.
2. Remove the flywheel bearing with bearing pin 2070 or 2071.



Fig. 52: Removing the flywheel bearing

5. Fit new flywheel bearing with 2070 (0.02) and steel cover heads 1001.

Volvo Td42 Engine Workshop Manual

Robert Phillip Maddox, Steve Churchill



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1. Understanding the eBook Volvo Td42 Engine Workshop Manual
 - The Rise of Digital Reading Volvo Td42 Engine Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Volvo Td42 Engine Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Volvo Td42 Engine Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo Td42 Engine Workshop Manual
 - Personalized Recommendations
 - Volvo Td42 Engine Workshop Manual User Reviews and Ratings
 - Volvo Td42 Engine Workshop Manual and Bestseller Lists

5. Accessing Volvo Td42 Engine Workshop Manual Free and Paid eBooks
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 - Volvo Td42 Engine Workshop Manual Enhanced eBook Features
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 - Highlighting and Note-Taking Volvo Td42 Engine Workshop Manual
 - Interactive Elements Volvo Td42 Engine Workshop Manual
8. Staying Engaged with Volvo Td42 Engine Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Volvo Td42 Engine Workshop Manual
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 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Volvo Td42 Engine Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Volvo Td42 Engine Workshop Manual
 - Setting Reading Goals Volvo Td42 Engine Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Volvo Td42 Engine Workshop Manual
 - Fact-Checking eBook Content of Volvo Td42 Engine Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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