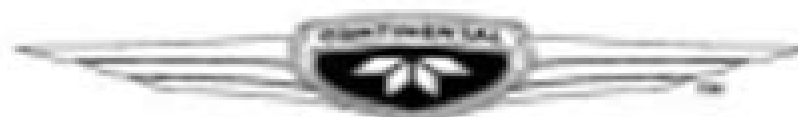


**SERVICE INSTRUCTIONS
FOR
AIRCRAFT ALTERNATOR**

**MODEL TCM 646843
24 VOLT, 60 AMPERE**

**MODEL TCM 649304
24 VOLT, 100 AMPERE**



Teledyne Continental Motors, Inc.
A Teledyne Technologies Company

FORM NO. 306521-2 (Revised)

**F.A.A. APPROVED
JULY 1989**

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