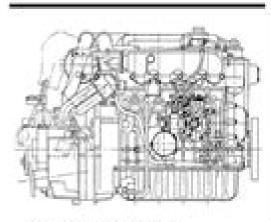
OPERATION MANUAL

YANMAR

MARINE DIESEL ENGINE

4JH3-TE/-TCE/-HTE/-DTE



Model 4,310-0710 with XMHAA marine pract



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[INTRODUCTION]

 This Operation Manual describes the operation, maintenance and importion, and have dling precuritions for the 4.0-TE/-TE/-TE/-CTE Yannar Marine Direct Engine.

1. FOR SAFE OPERATION Subty indications, subity precautions, explanation and use

2 EXPLANATION OF PRODUCT - Specifications for this series and basic operation principles.

3. PREPARATION FOR OPERATION: Fuel oil fube oil cooling water etc. check and supply

4 OPERATION Starting speed adjusting stopping and long-term storage.

 MAINTENANCE & INSPECTION: Periodic inspection, inspection items and time period, and detailed explanation.

6. TROUBLE AND TROUBLESHOOTING: Simple troubles and table of troubleshooting measures.

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